



WE'RE ALL ABOUT EXPERIENCE

allpumps.com.au



PISTON PUMPS

4-BALL PUMP MODELS

4-Ball piston pumps are ideal solutions for higher volume and recirculation applications.

For over 85 years, the ARO® Fluid Products business of Ingersoll Rand has developed partnerships with more than 200 original equipment manufacturers and distributors, enabling us to better focus on the unique pumping needs of many industries. It is a strategic merger of our partners' application expertise, along with our decades-long legacy of designing and building outstanding piston pumps.

Piston pumps are the heartbeat that keeps material flowing through your most vital systems. When a steady stream is essential to your operation, it's important to trust products that can handle the pressure—that's where ARO comes in.

ARO offers a versatile range of piston pumps capable of meeting the specific needs of your specific application. Available in multiple configurations with a broad selection of pressure ratios and displacement rates, our pumps can help unlock superior performance and increase production across a number of unique applications.

Unmatched application expertise in:



Finishing



Coatings



Sealants and Adhesives



Bulk material transfer
and circulation



High-pressure cleaning



Lubrication



Simply better pumps

ARO LOWER PUMP END TECHNOLOGY

Whether your application requires a 2-ball, 4-ball, or chop-check piston pump, with ARO you get a pump that's better engineered, from the inside out. We offer design features and performance enhancements that ensure your pump is as durable and dependable as possible — maximizing output and minimizing downtime for a long time to come.

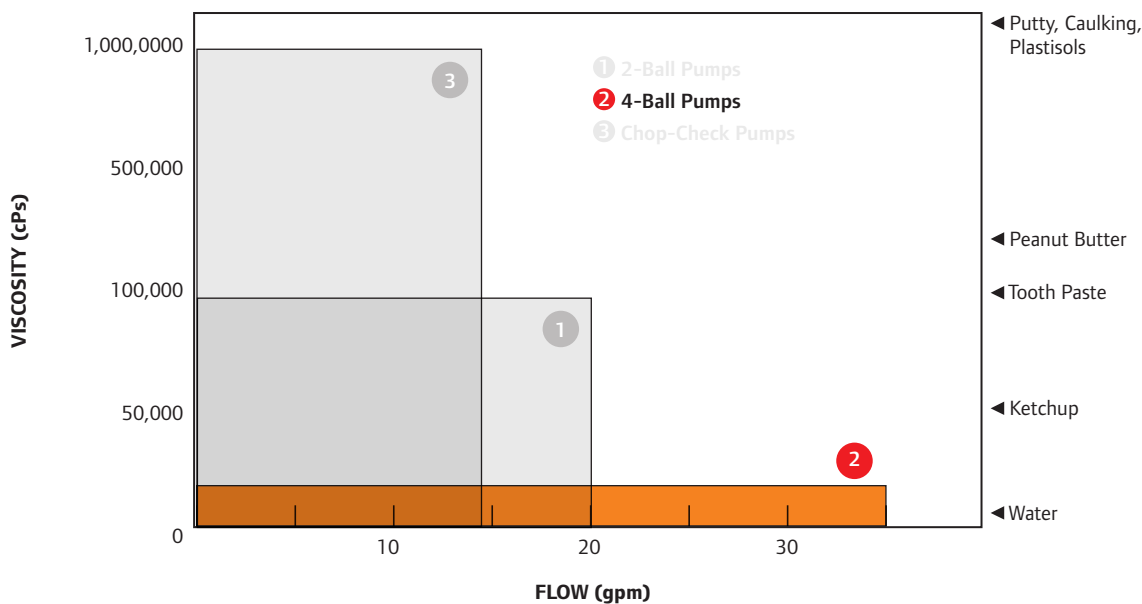
Pump selection made simple

With an ARO® piston pump, you can be assured of getting reliable equipment with the least amount of effort, calculation, or hassle on your part. There are basically four factors to take into consideration when selecting the right configuration for your application:

- ▶ Type of fluid
- ▶ Viscosity or thickness
- ▶ Required flow rate
- ▶ Required output pressure

Pump selection at a glance

Knowing fluid viscosity and flow rates makes it easier to choose the right pump for your application. Not sure what size air motor or piston pump you need? No problem. You can find out by calling ARO® Technical Support and working directly with our expert pump consultants, or by visiting our website to access specific pump performance data. Either way, you'll be sure to get a motor and pump package that operates efficiently, reliably, and safely.



Best-in-class output

- Our 6" stroke delivers best-in-class displacement per cycle, delivering better flow rate, better output, and less fatigue on parts.

Easy serviceability

- Plungers and packings are easily accessible, minimizing downtime.
- Pump packings on the lower pumps are adjustable, featuring a wave spring and guide arrangement.
- Parts are available in convenient service kits so you have the right parts at the right time.

Superior performance with abrasive fluids

- Plunger rods and cylinder tubes feature a ceramic coating, extending service life up to twice as long. Available on 2-ball. Standard on 4-ball.
- Available in affordable **high-grade stainless-steel** construction.
- Electro-polished and passivated for material compatibility and corrosion-free operation.
- **Eight packing options** are available, including ultra-high molecular weight polyethylene (UHMW-PE), for even better material compatibility and excellent abrasion resistance.
- **Chrome-plated stainless steel plungers** for superior resistance to rust and corrosion.

Simply Versatile

4-ball piston pumps are designed to transfer high volumes of low- and medium-viscosity fluids up to 12,500 cPs with fluid delivery up to 32.8 gpm (124.0 L/min), depending on the application.

Applications advantages of 4-balls:

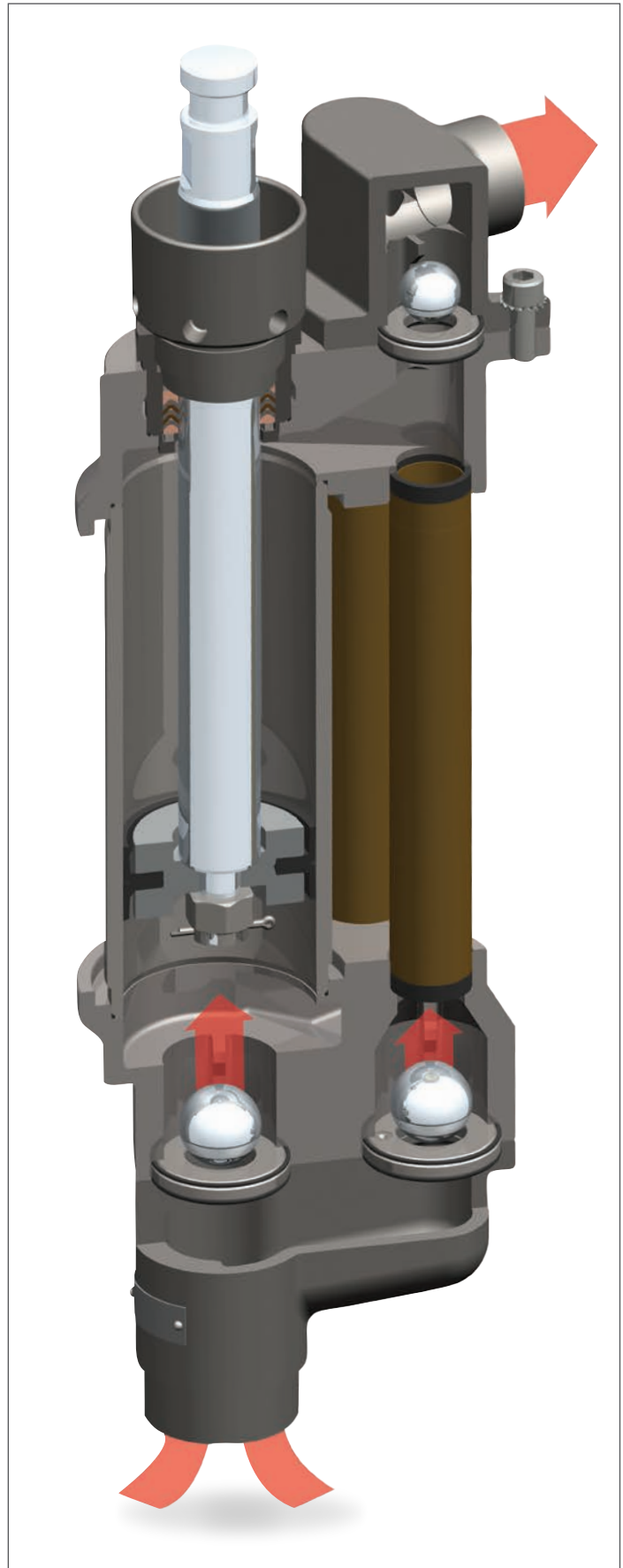


Transfer & Supply: 4-ball pumps are designed to move high volumes of fluids in order to minimize time spent filling or emptying large containers. The high flow rate is a result of double-acting pumping (draws material on the upstroke and downstroke) and is ideal for the large scale transfer of paints, chemicals, varnishes, enamels, lacquers and other low-to-medium viscosity fluids.

Another common application: circulating fluid from the original container to the point of use, and then back.

Materials advantages of 4-balls:

- ▶ **Corrosive materials:** ARO® 4-ball lower ends are constructed with stainless steel to maximize fluid compatibility with water based materials.
- ▶ **Abrasive materials:** A ceramic coating on the plunger rod and cylinder tube come standard on ARO® 4-ball pumps, protecting from highly abrasive materials and extending the service life of these parts up to 2x.



Selection Chart



See Page

| | | | | |
|------------|--|---------------------------------|-----------------|----|
| 2:1 | | 21.3 gal/min 80.6 l/min | Stainless Steel | 6 |
| 3:1 | | 29.3 gal/min 110.8 l/min | Stainless Steel | 7 |
| 4:1 | | 21.3 gal/min 80.6 l/min | Stainless Steel | 8 |
| 5:1 | | 32.8 gal/min 124 l/min | St. Steel | 9 |
| 7:1 | | 23.5 gal/min 88.8 l/min | Stainless Steel | 10 |

Viscosity Guide

| Flow (gpm) | Maximum Delivery Rate gpm (L/min) | Ratio | Fluid Pressure Range psi (bar) | Pump Model Number | Material of Construction | Lower End Type | 500 cPs | 1,000 cPs | 5,000 cPs | 7,500 cPs | 10,000 cPs | 12,500 cPs |
|------------|-----------------------------------|-----------|--------------------------------|-------------------|--------------------------|----------------|---------|---------------|-----------|-----------|------------|------------|
| 0 - 35 | 21.3 (80.6) | 2:1 | 60 - 312 (4.1 - 21.5) | AF0402M11XXXX | Stainless Steel | 4-Ball | Siphon | Flooded Inlet | | | | |
| | 21.3 (80.6) | 4:1 | 120 - 633 (8.3 - 43.6) | AF0604M11XXXX | Stainless Steel | 4-Ball | Siphon | Flooded Inlet | | | | |
| | 22.4 (84.8) | 0.2:1 Hyd | 10 - 278 (0.7 - 19.2) | 650950-XXX | Stainless Steel | 4-Ball | Siphon | Flooded Inlet | | | | |
| | 23.5 (89) | 7:1 | 210 - 1009 (14.5 - 69.6) | AF0807M11XXXX | Stainless Steel | 4-Ball | Siphon | Flooded Inlet | | | | |
| | 29.3 (110.9) | 3:1 | 90 - 457 (6.2 - 31.5) | AF0603M11XXXX | Stainless Steel | 4-Ball | Siphon | Flooded Inlet | | | | |
| | 32.8 (124.2) | 5:1 | 150 - 702 (10.3 - 48.4) | AF0805M11XXXX | Stainless Steel | 4-Ball | Siphon | Flooded Inlet | | | | |

2:1
4-1/4"

**AFX
Series**

AF0402 Series Pumps



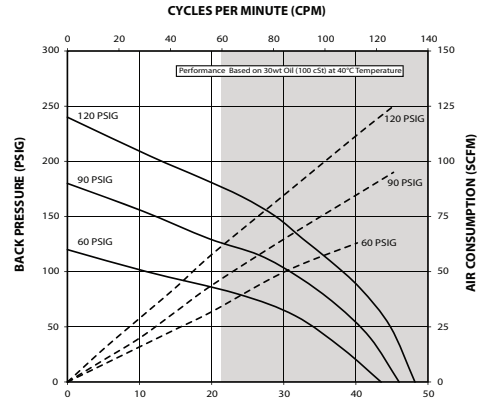
(Model shown w/ ball valve regulator)

Materials: Paint, Chemicals, Varnishes, Enamels, Lacquers

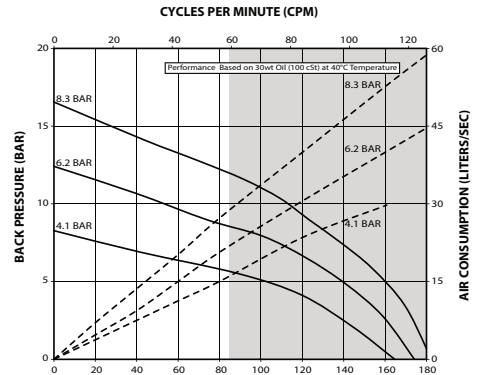
Pump Specifications

| | |
|--------------------------------|--------------------------|
| Ratio | 2:1 |
| Stroke (double acting) | 6" (15.24 cm) |
| Material Inlet | 1-1/2" NPT(F) |
| Material Outlet | 1" NPT(F) |
| Air Inlet (female) | 1/2" NPT(F) |
| Air Inlet Pressure Range | 30 - 150 (2.1 - 10.3) |
| Fluid Pressure Range | 60 - 312 (4.1 - 21.5) |
| Max Cycles/Minute | 60 |
| Displacement/Cycle cu in (cm3) | 82.1 (1345.3) |
| Cycles/gal (L) | 2.8 (0.74) |
| Flow @ 60 Cycles gpm (L/min) | 21.3 (80.6) |
| Noise Level @ 60 psi dBA | 86.5 |
| Weight* lb (kg) | 68 (30.8) |
| Container Suitability | Remote Mounting |

*Estimated weight. Contact Technical Support for exact weight.



NON SHADED AREA OF THE GRAPH REPRESENTS RECOMMENDED OPERATING RANGE FOR CONTINUOUS DUTY



NON SHADED AREA OF THE GRAPH REPRESENTS RECOMMENDED OPERATING RANGE FOR CONTINUOUS DUTY

| Pump Model** | Plunger Material | Upper Packings | Lower Packings | Lower Pump Model | Pump Service Kit |
|---|--------------------------------------|---------------------------------------|----------------|------------------|------------------|
| Lower Pump Model Material - 300 Series/CF8M Stainless Steel | | | | | |
| AF0402M11HF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE/Leather (Staggered) | UHMW-PE | 67200-F4B | 637317-F4B |
| AF0402M11RS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE/UHMW-PE (Staggered) | Virgin PTFE | 67200-R4B | 637317-R4B |
| AF0402M11KS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE | Virgin PTFE | 67200-74B | 637317-74B |
| AF0402M11FF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE | UHMW-PE | 67200-C4B | 637317-C4B |

**Add "-1" to Model No. for Ball Valve Regulator

Recommended Accessories

DIMENSIONS

| | |
|------------|-----------------|
| A1 in (mm) | 45.27 (1149.76) |
| B in (mm) | 21.99 (558.62) |
| C in (mm) | 19.54 (496.32) |

¹For models without ball valve regulator subtract 2.08 in (52.83 mm)



67445-1
Muffler Kit



66334-B
Wet-Sol Packing Lubricant



23644-400
ARO-Stop Valve



67187-1
Mounting Post



67442
Ball Valve Regulator



637489
Universal Air Motor Service Kit

3:1

6"

AFX
Series

AF0603 Series Pumps



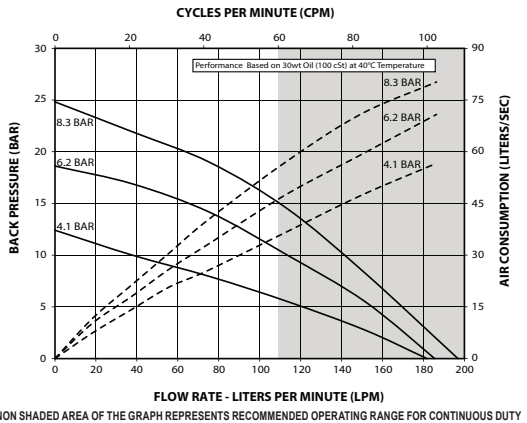
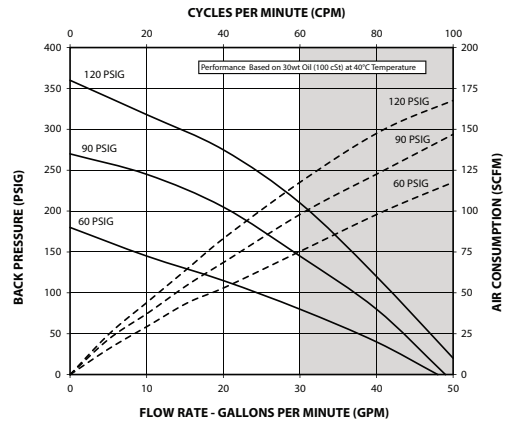
(Model shown w/ ball valve regulator)

Materials: Paint, Chemicals, Varnishes,
Enamels, Lacquers

Pump Specifications

| | |
|---|----------------------------|
| Ratio | 3:1 |
| Stroke (double acting) | 6" (15.24 cm) |
| Material Inlet | 1-1/2" NPT(F) 2" NPT(M) |
| Material Outlet | 1" NPT(F) |
| Air Inlet (female) | 1/2" NPT(F) |
| Air Inlet Pressure Range psi (bar) | 30 - 150 (2.1 - 10.3) |
| Fluid Pressure Range psi (bar) | 90 - 457 (6.2 - 31.5) |
| Max Cycles/Minute | 60 |
| Displacement/Cycle cu in (cm ³) | 112.7 (1846.8) |
| Cycles/gal (L) | 2.05 (0.54) |
| Flow @ 60 Cycles gpm (L/min) | 29.3 (110.8) |
| Noise Level @ 60 psi dBA | 84.7 |
| Weight* lb (kg) | 73.25 (33.2) |
| Container Suitability | Remote Mounting |

*Estimated weight. Contact Technical Support for exact weight.



| Pump Model** | Plunger Material | Upper Packings | Lower Packings | Lower Pump Model | Pump Service Kit |
|--|--------------------------------------|---------------------------------------|----------------|------------------|------------------|
| Lower Pump Material - 300 Series/CF8M Stainless Steel | | | | | |
| AF0603M11FF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE | UHMW-PE | 67201-C4B | 637318-C4B |
| AF0603M11KS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE | Virgin PTFE | 67201-74B | 67318-74B |
| AF0603M11HF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE/Leather (Staggered) | UHMW-PE | 67201-F4B | 67318-F4B |
| AF0603M11RS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE/UHMW-PE (Staggered) | Virgin PTFE | 67201-R4B | 67318-R4B |
| AF0603M11GF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE/Glass Filled PTFE (Staggered) | UHMW-PE | 67201-P4B | 67318-P4B |

**Add "-1" to Model No. for Ball Valve Regulator

DIMENSIONS

| | |
|------------|-----------------|
| A1 in (mm) | 45.27 (1149.76) |
| B in (mm) | 21.99 (558.62) |
| C in (mm) | 19.54 (496.32) |

¹For models without ball valve regulator subtract 2.08 in (52.83 mm)

Recommended Accessories



67445-2
Muffer Kit



66334-B
Wet-Sol Packing
Lubricant



23644-400
ARO-Stop
Valve



67187-1
Mounting Post



67442
Ball Valve
Regulator



637489
Universal Air Motor
Service Kit

4:1

6"

AFX
Series

AF0604 Series Pumps



(Model shown w/ball valve regulator)

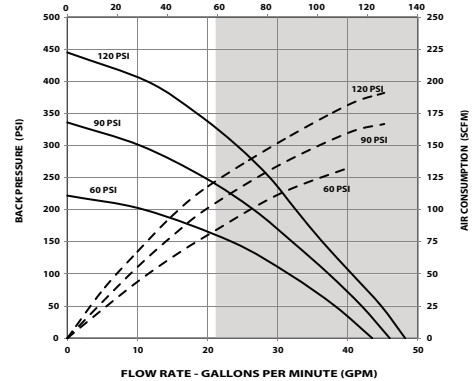
Materials: Paint, Chemicals, Varnishes,
Enamels, Lacquers

Pump Specifications

| | |
|---|--------------------|
| Ratio | 4:1 |
| Stroke (double acting) | 6" (15.24 cm) |
| Material Inlet | 1-1/2" NPT(F) |
| 2" NPT(M) | |
| Material Outlet | 1" NPT(F) |
| Air Inlet (female) | 1/2" NPT(F) |
| Air Inlet Pressure Range | 30 - 150 |
| psi (bar) | (2.1 - 10.3) |
| Fluid Pressure Range | 120 - 633 |
| psi (bar) | (8.3 - 43.7) |
| Max Cycles/Minute | 60 |
| Displacement/Cycle cu in (cm ³) | 82.1 (1345.3) |
| Cycles/gal (L) | 2.8 (0.74) |
| Flow @ 60 Cycles gpm (L/min) | 21.3 (80.6) |
| Noise Level @ 60 psi dBA | 84.7 |
| Weight* lb (kg) | 71.25 (32.3) |
| Container Suitability | Remote Mounting |

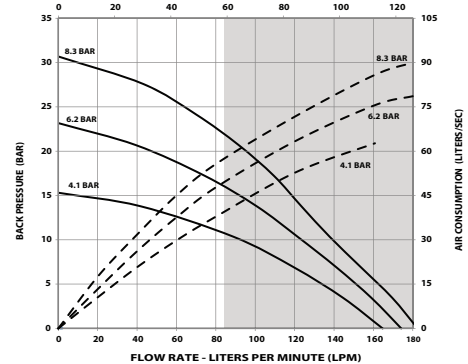
*Estimated weight. Contact Technical Support for exact weight.

PERFORMANCE BASED ON 30wt. OIL (100 cSt) AT 40° C TEMPERATURE
CYCLES PER MINUTE (CPM)



NON SHADED AREA OF THE GRAPH REPRESENTS RECOMMENDED OPERATING RANGE FOR CONTINUOUS DUTY

PERFORMANCE BASED ON 30wt. OIL (100 cSt) AT 40° C TEMPERATURE
CYCLES PER MINUTE (CPM)



NON SHADED AREA OF THE GRAPH REPRESENTS RECOMMENDED OPERATING RANGE FOR CONTINUOUS DUTY

| Pump Model** | Plunger Material | Upper Packings | Lower Packings | Lower Pump Model | Pump Service Kit |
|---|--------------------------------------|---------------------------------------|----------------|------------------|------------------|
| Lower Pump Model Material - 300 Series/CF8M Stainless Steel | | | | | |
| AF0604M11FF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE | UHMW-PE | 67200-C4B | 637317-C4B |
| AF0604M11KS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE | Virgin PTFE | 67200-74B | 637317-74B |
| AF0604M11HF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE/Leather (Staggered) | UHMW-PE | 67200-F4B | 637317-F4B |
| AF0604M11GF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE/Glass Filled PTFE (Staggered) | UHMW-PE | 67200-P4B | 637317-P4B |
| AF0604M11RS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE/UHMW-PE (Staggered) | Virgin Teflon | 67200-R4B | 637317-R4B |

**Add "-1" to Model No. for Ball Valve Regulator

DIMENSIONS

| | |
|------------|-----------------|
| A1 in (mm) | 45.27 (1149.76) |
| B in (mm) | 21.99 (558.62) |
| C in (mm) | 19.54 (496.32) |

¹For models without ball valve regulator subtract 2.08 in (52.83 mm)

Recommended Accessories



67445-2
Muffler Kit



66334-B
Wet-Sol Packing
Lubricant



23644-400
ARO-Stop
Valve



67187-1
Mounting Post



67442
Ball Valve
Regulator



637489
Universal Air Motor
Service Kit

5:1

8"

AFX
Series

AF0805 Series Pumps



Materials: Paint, Chemicals, Varnishes, Enamels, Lacquers

Pump Specifications

| | |
|---|----------------------------|
| Ratio | 5:1 |
| Stroke (double acting) | 6" (15.24 cm) |
| Material Inlet | 1-1/2" NPT(F) 2" NPT(M) |
| Material Outlet | 1" NPT(F) |
| Air Inlet (female) | 3/4" NPT(F) |
| Air Inlet Pressure Range psi (bar) | 30 - 120 (2.1 - 8.3) |
| Fluid Pressure Range psi (bar) | 150 - 702 (10.3 - 48.4) |
| Max Cycles/Minute | 60 |
| Displacement/Cycle cu in (cm ³) | 108.1 (1771.4) |
| Cycles/gal (L) | 2.1 (0.5) |
| Flow @ 60 Cycles gpm (L/min) | 32.8 (124.0) |
| Noise Level @ 60 psi dBA | 86.8 |
| Weight* lb (kg) | 96 (43.5) |
| Container Suitability | Remote Mounting |

*Estimated weight. Contact Technical Support for exact weight.

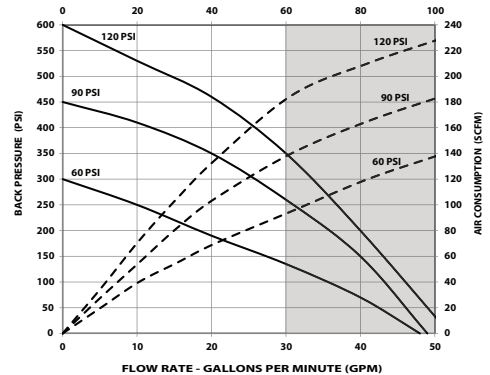
(Model shown w/ball valve regulator)

DIMENSIONS

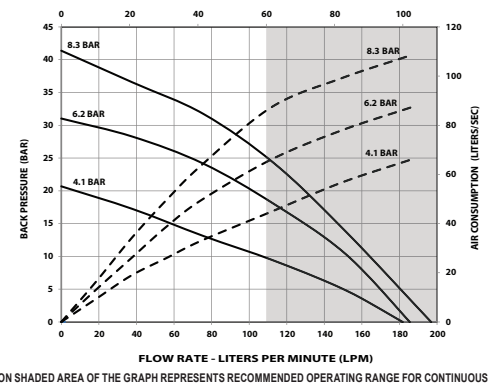
| | |
|------------------------|-----------------|
| A ¹ in (mm) | 48.73 (1237.72) |
| B in (mm) | 25.67 (652.12) |
| C in (mm) | 19.54 (496.32) |

¹For models without ball valve regulator subtract 2.08 in (52.83 mm)

PERFORMANCE BASED ON 30wt. OIL (100 cSt) AT 40° C TEMPERATURE
CYCLES PER MINUTE (CPM)



PERFORMANCE BASED ON 30wt. OIL (100 cSt) AT 40° C TEMPERATURE
CYCLES PER MINUTE (CPM)



| Pump Model** | Plunger Material | Upper Packings | Lower Packings | Lower Pump Model | Pump Service Kit |
|---|--------------------------------------|---------------------------------------|----------------|------------------|------------------|
| Lower Pump Model Material - 300 Series/CF8M Stainless Steel | | | | | |
| AF0805M11FF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE | UHMW-PE | 67201-C4G | 637318-C4G |
| AF0805M11GF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE/Glass Filled PTFE (Staggered) | UHMW-PE | 67201-P4G | 637318-P4G |

**Add "-1" to Model No. for Ball Valve Regulator

Recommended Accessories



67445-3
Muffler Kit



66334-B
Wet-Sol Packing
Lubricant



23644-400
ARO-Stop
Valve



67187-1
Mounting Post



67442
Ball Valve
Regulator



637489
Universal Air Motor
Service Kit

7:1

8"

AFX
Series

AF0807 Series Pumps



(Model shown w/ball valve regulator)

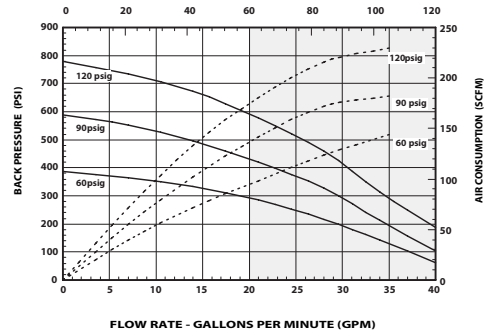
Materials: Paint, Chemicals, Varnishes,
Enamels, Lacquers

Pump Specifications

| | |
|---|-------------------------|
| Ratio | 7:1 |
| Stroke (double acting) | 6" (15.24 cm) |
| Material Inlet | 1-1/2" NPT(F) |
| 2" NPT(M) | |
| Material Outlet | 1" NPT(F) |
| Air Inlet (female) | 3/4" NPT(F) |
| Air Inlet Pressure Range | 30 - 120 psi (bar) |
| Fluid Pressure Range | 210 - 1009 psi (bar) |
| Max Cycles/Minute | 60 |
| Displacement/Cycle cu in (cm ³) | 82.1 (1345) |
| Cycles/gal (L) | 2.8 (0.7) |
| Flow @ 60 Cycles gpm (L/min) | 23.5 (88.8) |
| Noise Level @ 60 psi dBA | 86.8 |
| Weight* lb (kg) | 94 (42.6) |
| Container Suitability | Remote Mounting |

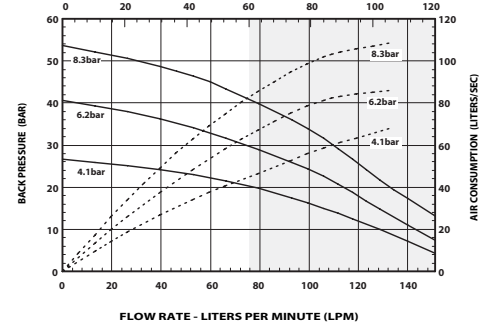
*Estimated weight. Contact Technical Support for exact weight.

PERFORMANCE BASED ON 30wt. OIL (100 cSt) AT 40° C TEMPERATURE
CYCLES PER MINUTE (CPM)



NON SHADED AREA OF THE GRAPH REPRESENTS RECOMMENDED OPERATING RANGE FOR CONTINUOUS DUTY

PERFORMANCE BASED ON 30wt. OIL (100 cSt) AT 40° C TEMPERATURE
CYCLES PER MINUTE (CPM)



NON SHADED AREA OF THE GRAPH REPRESENTS RECOMMENDED OPERATING RANGE FOR CONTINUOUS DUTY

| Pump Model** | Plunger Material | Upper Packings | Lower Packings | Lower Pump Model | Pump Service Kit |
|---|---|---|----------------|------------------|------------------|
| Lower Pump Model Material - 300 Series/CF8M Stainless Steel | | | | | |
| AF0807M11FF48 | 17-4 Stainless Steel, Ceramic Coated | UHMW-PE | UHMW-PE | 67200-C4G | 637317-C4G |
| AF0807M11KS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE | Virgin PTFE | 67200-74G | 637317-74G |
| AF0807M11RS48 | 17-4 Stainless Steel, Ceramic Coated | Glass Filled PTFE/ UHMW-PE (Staggered) | Virgin PTFE | 67200-R4G | 637317-R4G |
| AF0807M11HF48 | 17-4 Stainless, Ceramic Coated | UHMW-PE/Leather (Staggered) | UHMW-PE | 67200-F4G | 637317-F4G |

**Add "-1" to Model No. for Ball Valve Regulator

Recommended Accessories



67445-3
Muffler Kit



66334-B
Wet-Sol Packing
Lubricant



23644-400
ARO-Stop
Valve



67187-1
Mounting Post



67442
Ball Valve
Regulator



637489
Universal Air Motor
Service Kit

DIMENSIONS

| | |
|------------------------|-----------------|
| A ¹ in (mm) | 48.73 (1237.72) |
| B in (mm) | 25.67 (652.12) |
| C in (mm) | 19.54 (496.32) |

¹For models without ball valve regulator subtract 2.08 in (52.83 mm)

CELEBRATING

50

YEARS OF EXPERIENCE

**EXPERIENCE INNOVATIVE
THINKERS AND PRODUCTS**



ALL ABOUT EXPERIENCE

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