Plunger Metering Pump Sigma/ 2 (Basic Type)

Sigma plunger pump – durable and high-performance

The plunger metering pump Sigma SBKa is an extremely robust plunger metering pump with high-performance plunger and the option to adjust the pump capacity in 0.2% increments. It offers a wide range of power end versions, such as three-phase or 1-phase AC motors, even for Exe and Exde areas with ATEX certification.

Technical Details

- Stroke length: 15 mm
- Stroke length adjustment range: 0 – 100%
- Stroke length adjustment: manually by self-locking rotary dial in 0.2% increments (optionally with electric actuator or control drive)
- Metering reproducibility is better than ± 1 % within the 10-100% stroke volume adjustment range under certain defined conditions and with correct installation
- Wetted materials: Stainless steel 1.4571/1.4404, special materials are available on request
- High-performance oxide ceramic plunger
- A wide range of power end versions is available: Three-phase standard motor, 1-phase AC motor, motors for use in areas at risk from explosion and different flange designs for use in customer-specific motors
- Degree of protection IP 55
- Highly rigid fibreglass-reinforced plastic housing with excellent chemical resistance
- Provide suitable overload protection in all plunger metering pumps during installation for safety reasons

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Control of Sigma Basic type SBKa

Stroke length actuator/control drive

Actuator for automatic stroke length adjustment, actuating period approx. 1 second for 1 % stroke length, return potentiometer 1 kΩ degree of protection IP 54.

Control drive consisting of an actuator and an integral servo controller for stroke length adjustment via a standard signal. Standard current input 0/4-20 mA corresponds to stroke length 0 - 100%. Switch-over for manual/automatic operation, key switch for stroke adjustment in manual mode, mechanical position display of actual stroke length value output 0/4-20 mA for remote display.

Variable speed motors with integrated frequency converter (identity code specification V)

Power supply 1-phase 230 V, 50/60 Hz, 0.37 kW

Externally controllable with 0/4-20 mA (see Fig. pk_2_103).

Speed controllers in metal housing (identity code specification Z)

The speed controller assembly consists of a frequency converter and a variable speed motor of 0.37 kW.

Technical Data

Type	Capacity at max. back pressure with 1500 rpm motor at 50 Hz				Capacity at max. back pressure with 1800 rpm motor at 60 Hz				Suction lift	Perm. pre-pressure suction side	Connector Suction/ Discharge Side	Shipping weight	Plunger Ø
	l/h	bar	ml/ stroke	Max. stroke rate Strokes/ min	l/h	psi	gph (US)	Max. stroke rate Strokes/ min	m WC	bar	G-DN	kg	mm
32002	1.9	320	0.46	71	2.3	4,641	0.61	84	5.0	160	1/4	24	8
23004	4.0	230	0.52	129	4.8	3,336	1.27	154	5.0	115	1/4	24	8
14006	6.1	140	1.42	71	7.1	2,031	1.88	84	4.0	70	1/4	24	12
10006	6.4	100	0.55	195	7.6	1,450	2.01	233	5.0	50	1/4	24	8
10011	11.0	100	1.43	129	13.1	1,450	3.46	153	4.0	50	1/4	24	12
07012	12.4	70	2.90	71	14.8	1,015	3.91	85	4.0	35	1/4	24	17
05016	16.7	50	1.43	195	20.0	725	5.28	233	4.0	25	1/4	24	12
04022	22.4	40	5.26	71	26.5	580	7.00	84	4.0	20	3/8	25	23
04522	22.5	45	2.91	129	26.7	653	7.05	153	4.0	22.5	1/4	24	17
02534	34.1	25	2.92	195	40.8	363	10.78	233	4.0	12.5	1/4	24	17
02541	41.5	25	5.37	129	49.2	363	13.00	153	4.0	12.5	3/8	25	23
01264	64.0	12	5.45	195	76.0	174	20.08	233	4.0	6	3/8	25	23

Materials in Contact with the Medium

Identity code of material	Dosing head	Suction / discharge connection on dosing head DN 25	Seals/ball seat	Balls	Ball seat
SST	Stainless steel 1.4404	Stainless steel 1.4404	PTFE or PTFE +25 % carbon	Ceramic	Stainless steel 1.4404

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Motor Data

Identity code specification		Power supply			Remarks
S	3-phase, IP 55*	230 V/400 V	50 Hz	0.25 kW	
R	3-phase, IP 55*	230 V/400 V	50/60 Hz	0.37 kW	With PTC, speed control range 1:20 with external fan 1-phase 230 V; 50/60 Hz
V0	1-phase, IP 55*	230 V	50/60 Hz	0.37 kW	Variable speed stroke control motor with integrated frequency converter
M	1-phase AC, IP 55	230 V ± 5 %	50/60 Hz	0.18 kW	
N	1-phase AC, IP 55	115 V ± 5 %	60 Hz	0.18 kW	
L1	3-phase, II 2G Ex e II T3	220 – 240 V/380 – 420 V	50 Hz	0.18 kW	On request
L2	3-phase, II 2G Ex de IIC T4	220 – 240 V/380 – 420 V	50 Hz	0.18 kW	With PTC, speed control range 1:5
P1	3-phase, II 2G Ex e II T3	250 – 280 V/440 – 480 V	60 Hz	0.18 kW	On request
P2	3-phase, II 2G Ex de IIC T4	250 – 280 V/440 – 480 V	60 Hz	0.21 kW	With PTC, speed control range 1:5

Motor data sheets can be requested for more information.

Special motors or special motor flanges are available on request.

Information for use in areas at risk from explosion

Only use pumps with the appropriate labelling in line with the ATEX Directive 2014/34/EC in premises at risk from explosion. Ensure that the explosion group, category and degree of protection specified on the label correspond to or are superior to the conditions prevalent in the intended application.