

# Lightweight, Durable and Corrosion-resistant Suitable for a Wide Variety of Applications





**Submersible Sewage Pumps Vortex** 



**Submersible Wastewater Pumps Vortex** 









# SUBMERSIBLE RESIN MADE PUMPS

The VANCS-series from Tsurumi features compact, lightweight submersible pumps made of resin, stainless steel and titanium. They are easy to handle, durable and tough against corrosion, owing to carefully selected part-specific resins that deliver higher levels of durability and anti-corrosion performance than what can be attained with simple resin pumps.

The VANCS-series pumps are versatile line pumps that can be used to drain sewage, wastewater, rainwater and seawater. Moreover, because of their compact size, they can be easily installed in tight spaces including inside of septic tanks, small-sized wastewater treatment plants and kitchen wastewater traps in homes and office buildings. Additionally, since they use food grade liquid paraffin as lubricating oil, the pumps are safe and fish-friendly, which opens the door to their use for water circulation, waterfalls and other water features in carp/koi ponds and fish farms. And, this is but a small sample of the wide-ranging applications of the VANCS-series pumps.

The VANCS-series comes in a diverse lineup of discharge bores ranging from 40 to 80 mm and motor outputs of 0.15 to 3.7 kW, as well as a number of models that not only run on single- or three-phase motors but also offer automatic and auto-alternation operation. Plus, the pumps are compatible with Tsurumi's guide rail fitting device that facilitates installation and maintenance.

Though compact in size, the VANCS-series pumps come loaded with a host of time-tested and proven original technologies including an anti-wicking cable, motor protector, dual inside mechanical seals with silicon carbide face and Oil Lifter.

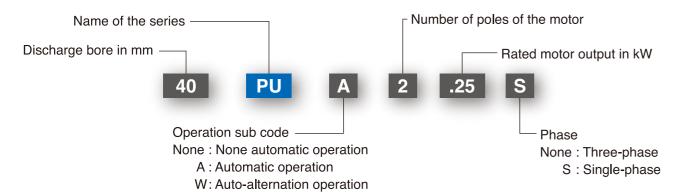
As a pioneer of the resin pump, Tsurumi has dedicated years of research to improving pump durability and maintainability, and perfecting designs for continuous duty. The end result is a vast and deep selection of reliable, durable and sound quality products that users can trust.



# **Selection Table**

Category	Series	Discharge Bore	Impeller	Model			Мо	tor Output	kW		
Category	Series	mm	impellel	Wodel	0.15	0.25	0.4	0.75	1.5	2.2	3.7
Sewage	PU	40 – 80	Vortex	Standard Automatic Auto-alternation							
Wastewater	PN	40 – 80	Vortex	Standard Automatic Auto-alternation							
Wastewater -High Head-	PSF	40 – 65	Closed	Standard Automatic Auto-alternation							
Wastewater -Horizontal-	PLS	50	Vortex	Standard							
Seawater	ТМ	40 – 80	Vortex	Standard Automatic	_						
Wastewater -Economic-	ОМ	32	Vortex	Standard Automatic							

# **Model Number Designation**



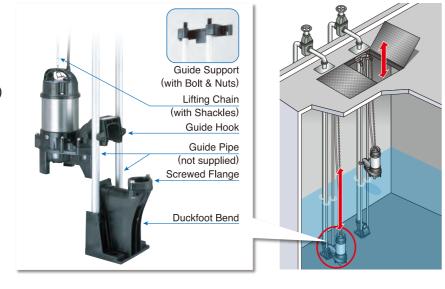
# Guide Rail Fitting System (PU, PN, PSF series only)

The TOK type guide rail fitting system connects the pump to and from the piping easily just by lowering and hoisting the pump, allowing easy maintenance and inspection without the need to enter the sump. Made of high-quality resin, the TOK is designed for lightweight, small to middle sized pumps.

#### **Accessories**

- Duckfoot Bend
- Guide Hook
- Guide Support with Bolts & Nuts
- · Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)





# **Automatic & Auto-alternation Model**

Tsurumi offers an automatic alternation system by a duplex pump comprising an automatic model "A" unit and auto-alternation model "W" unit. The "A" unit is a stand-alone automatic pump and the "W" unit is a pump that has an alternating circuitry. They operate automatically in response to the change in water levels.

# **Automatic Model**

Float Type Automatic Operation

\*Refer to page 17 for the operation of cylindrical float type.

Stop Float



Float Type (PU, PN, PSF, TM)



Cylindrical Float Type (MO)

# **Auto-alternation Model**



(PU. PN. PSF)

#### **How the Auto-alternation Model Works**

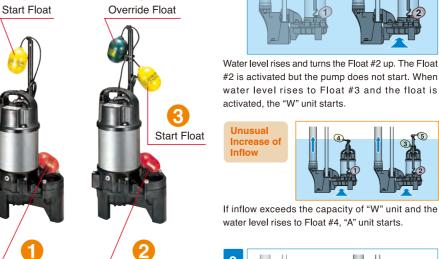


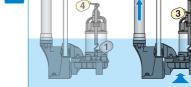
Stop Float

Automatic & Auto-alternation

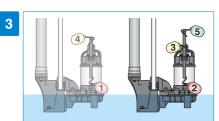
Operation

Water level rises and turns the Float #2 up. The Float #2 is activated but the pump does not start. When water level rises to Float #3 and the float is

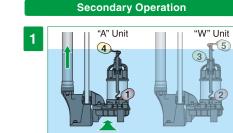




The "W" unit is discharging water (Water level falls).

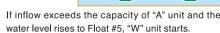


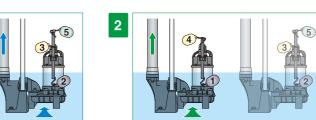
When water level falls to Float #2, the float is activated, and the "W" unit stops. The alternating circuitry deactivates the "W" unit for the next level rise.

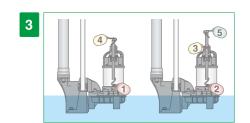


The next time the water level rises, Float #1 on the "A" unit is activated but the unit does not start until Float #4 is activated.



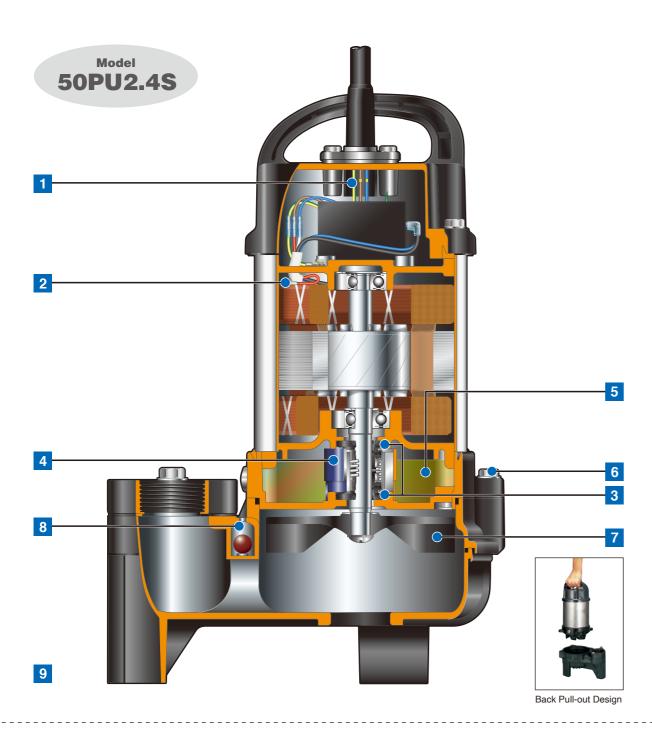






When water level falls and Float #1 is activated, the "A" unit stops. At the same time, "W" unit becomes ready for operation for the next level rise.

03 | TSURUMI PUMP TSURUMI PUMP | 04



# **Special Resin**

The resin used for the VANCS pump is not simple resin, but special resins produced by applying advanced treatment to elaborate compound material. Each pump component is made of resin that has been compounded at the optimum ratio for the role of the relevant parts. Therefore, the VANCS is more advantageous in terms of durability and corrosion resistance than simple resin pumps.

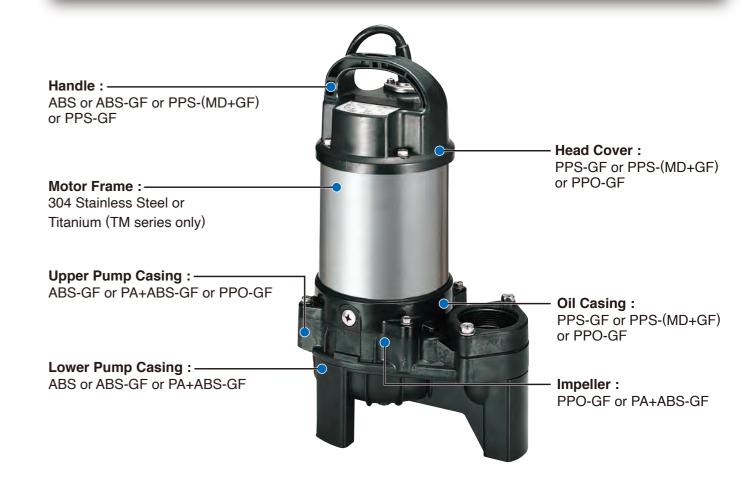
PPS-(MD+GF), PPS-GF - Excellent heat resistance and chemical resistance, and high mechanical strength

PPO-GF - Water-proofing, and resistance to acids and alkalis

PA+ABS-GF - Excellent mechanical strength, water-proofing, and resistance to acids and alkalis

ABS-GF - Water-proofing, and resistance to acids and alkalis

ABS - Excellent impact resistance, water-proofing, and resistance to acids and alkalis



## 1 Anti-wicking Cable Entry

Prevents water incursion due to capillary action should the cable sheath be damaged or the end of cable submerged. Also prevents moist air from infiltrating the motor housing and condensation from forming inside the housing due to temperature differences between the housing and outside air.

#### 2 Motor Protector

#### Miniature Thermal Protector (0.4 kW and below of single-phase motor)

Detects excess heat, therefore, protecting the pump against overheating and dry-running.

#### Circle Thermal Protector

Directly cuts the motor circuit if excessive heat builds up or overcurrent occurs in the motor.

# 3 Dual Inside Mechanical Seals with Silicon Carbide Face

Isolated in the oil chamber where a clean, non-corrosive and abrasion-free lubricating environment is maintained. Compared with the water-cooled outside mechanical seal, it reduces the risk of failure caused by dry-heating and adhering matter. The silicon carbide provides 5 times higher corrosion, wear and heat resistance than the tungsten carbide.

#### 4 Oil Lifter

Provides lubrication and cooling of the seal faces down to 1/3 of normal oil level, thus maintaining a stable shaft sealing effect and prolonging seal life longer. The Oil Lifter is Tsurumi original design.

#### 5 Liquid Paraffin Oil

This high-purity oil is commonly used in the cosmetics, pharmaceuticals and food processing equipment. Because it is a food grade lubricant, the pump can be safely used for water features in carp/koi ponds and fish farms.

#### 6 Back Pull-out Design \*Not available for OM-series

Enables the motor to be separated from the pump unit with the impeller attached, by removing the bolts between the oil casing and the pump casing.

This design facilitates maintenance and inspection of the principal parts of the pump.

#### TResin Semi-vortex Impeller (PU, PN, PLS, TM and OM) Resin Closed Impeller (PSF)

Resists wear caused by abrasive particles and enables the pump to maintain its original performance for an extended period of time.

#### 8 Air Release Valve \*Not available for PLS-series

Fitted into the pump casing to prevent the air lock. When air flows through the valve, the ball stays at the bottom, but when the pumped water starts to flow, the ball closes the outlet because of its buoyancy.

#### 

# PU -Submersible Sewage Pumps-

The PU-series is a submersible portable vortex pump designed for raw sewage, wastewater, and liquid carrying solid matters. It is made of resin and 304 stainless steel and excellent in corrosion-resistance. The vortex mechanism provides practically unchokable operation in sewage pumping. Liquid paraffin is used for the lubricating oil, which widens the application of the pump to decorative waterfalls, fishponds, aquaculture, etc.







40PUA2.15 (Automatic)

**50PUA2.75** (Guide Rail Fitting)



50PU2.75





50PUA2.75 (Automatic)

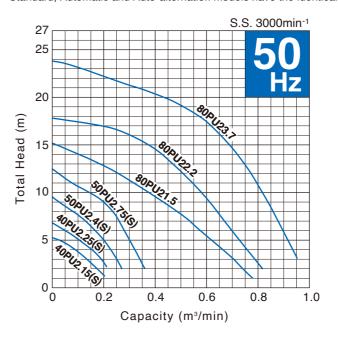
**50PUW2.75** (Auto-alternation)

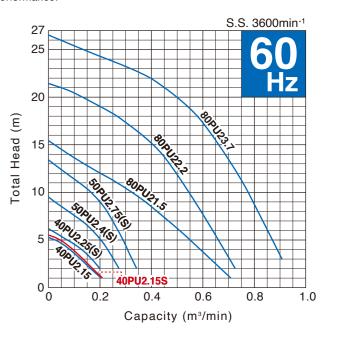
	I									
Discharge Bore		Model		Motor Output	Phase	Starting Method	Solids Passage	Dry Weight kg		Cable Length
mm	Standard	Automatic	Auto-alternation	kW			mm	Standard	Auto & Auto-alternation	m
40 (50)	40PU2.15S	40PUA2.15S		0.15	Single	Capacitor Run	35	5.3	6	5
40 (50)	40PU2.15	40PUA2.15		0.15	Three	D.O.L.	35	4.8	5.5	6
40	40PU2.25S	40PUA2.25S	40PUW2.25S	0.25	Single	Capacitor Run	35	7.1	7.8	5
40	40PU2.25	40PUA2.25	40PUW2.25	0.25	Three	D.O.L.	35	6.1	6.8	6
50	50PU2.4S	50PUA2.4S	50PUW2.4S	0.4	Single	Capacitor Run	35	7.1	7.8	5
50	50PU2.4	50PUA2.4	50PUW2.4	0.4	Three	D.O.L.	35	7	7.7	6
50	50PU2.75S	50PUA2.75S		0.75	Single	Capacitor Run	35	8.9	9.5	5
50	50PU2.75	50PUA2.75	50PUW2.75	0.75	Three	D.O.L.	35	8.3	9	6
80	80PU21.5	80PUA21.5	80PUW21.5	1.5	Three	D.O.L.	46	16	16.9	6
80	80PU22.2	80PUA22.2	80PUW22.2	2.2	Three	D.O.L.	46	22	23	6
80	80PU23.7	80PUA23.7	80PUW23.7	3.7	Three	D.O.L.	46	27	28	6

#### Weights excluding cable

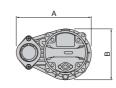
### **Performance Curves**

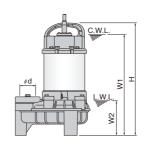
Standard, Automatic and Auto-alternation models have the identical performance.





## **Dimensions**





C.W.L.: Continuous Running Water Level L.W.L.: Lowest Running Water Level

Model	d	А	В	Н	W1	W2
40PU2.15S	40 (50)	203	136	376	315	100
40PU2.15	40 (50)	203	136	376	315	100
40PU2.25S	40	236	162	360	325	110
40PU2.25	40	236	162	349	310	110
50PU2.4S	50	236	162	360	325	110
50PU2.4	50	236	162	360	325	110
50PU2.75S	50	236	162	380	345	110
50PU2.75	50	236	162	374	335	110
80PU21.5	80	295	196	475	430	150
80PU22.2	80	311	212	583	520	155
80PU23.7	80	311	212	618	555	155

# **Applications**

- Draining sewage from factory, residence, hotel, restaurant, etc.
- •Pumping rainwater and springwater at a place where solid matters are likely to run into the water
- Transferring wastewater between the tanks at small-scale treatment facility
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# **Guide Rail Fitting**

## **TOK Application Table**

Model	Applicable Motor Output
TOK4-P	0.15 to 0.75 kW
TOK2-65	1.5 kW
TOK2-65T	2.2 to 3.7 kW

#### Accessories

- Duckfoot Bend
- Guide Hook
- Guide Support with Bolts & Nuts
- Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)

# PN -Submersible Wastewater Pumps-

The PN-series is a submersible portable semi-vortex pump designed for handling wastewater and liquid carrying small solid matters. It is made of resin and 304 stainless steel and excellent in corrosion-resistance. The semi-vortex pump design with moderate solids passage provides efficient performance for versatile applications. Liquid paraffin is used for the lubricating oil, which widens the application of the pump to

decorative waterfalls, fishponds, aquaculture, etc.

80PN23.7



50PN2.75



50PNA2.75 (Automatic)



.**75** c)



80PNA23.7 (Automatic)



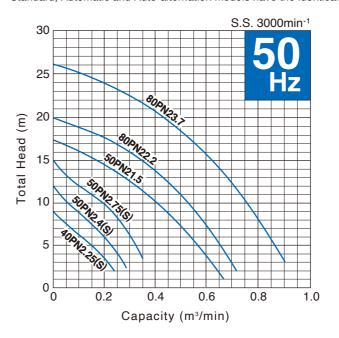
**80PNW23.7** (Auto-alternation)

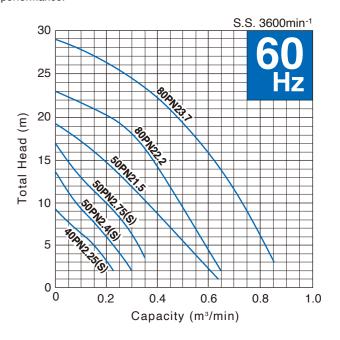
Discharge Bore		Model			Phase	Starting Method	Solids Passage	Dry Weight kg		Cable Length
mm	Standard	Automatic	Auto-alternation	kW			mm	Standard	Auto & Auto-alternation	m
40	40PN2.25S	40PNA2.25S	40PNW2.25S	0.25	Single	Capacitor Run	10	7.1	7.8	5
40	40PN2.25	40PNA2.25	40PNW2.25	0.25	Three	D.O.L.	10	6.1	6.8	6
50	50PN2.4S	50PNA2.4S	50PNW2.4S	0.4	Single	Capacitor Run	10	7.1	7.8	5
50	50PN2.4	50PNA2.4	50PNW2.4	0.4	Three	D.O.L.	10	7	7.7	6
50	50PN2.75S	50PNA2.75S		0.75	Single	Capacitor Run	10	8.9	9.4	5
50	50PN2.75	50PNA2.75	50PNW2.75	0.75	Three	D.O.L.	10	8.3	9	6
50	50PN21.5	50PNA21.5	50PNW21.5	1.5	Three	D.O.L.	20	15.9	16.8	6
80	80PN22.2	80PNA22.2	80PNW22.2	2.2	Three	D.O.L.	20	22	23	6
80	80PN23.7	80PNA23.7	80PNW23.7	3.7	Three	D.O.L.	20	27	28	6

Weights excluding cable

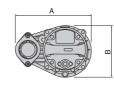
## **Performance Curves**

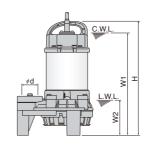
Standard, Automatic and Auto-alternation models have the identical performance.





# **Dimensions**





C.W.L.: Continuous Running Water Level L.W.L.: Lowest Running Water Level

						Unit: mm
Model	d	Α	В	Н	W1	W2
40PN2.25S	40	236	162	360	325	110
40PN2.25	40	236	162	349	310	110
50PN2.4S	50	236	162	360	325	110
50PN2.4	50	236	162	360	325	110
50PN2.75S	50	236	162	380	345	110
50PN2.75	50	236	162	374	335	110
50PN21.5	50	295	196	435	390	110
80PN22.2	80	311	212	559	500	130
80PN23.7	80	311	212	594	535	130

# **Applications**

- Draining wastewater from residence, hotel, restaurant, etc.
- Pumping rainwater and springwater from basement
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# **Guide Rail Fitting**

## **TOK Application Table**

Model	Applicable Motor Output					
TOK4-P	0.25 to 0.75 kW					
TOK2-65	1.5 kW					
TOK2-65T	2.2 to 3.7 kW					

#### Accessories

- Duckfoot Bend
- Guide Hook
- Guide Support with Bolts & Nuts
- Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)

# **PSF** –Submersible Wastewater Pumps (High Head) –

The PSF-series is a submersible portable high head drainage pump designed for handling wastewater and liquid carrying few solid matters. It is made of resin and 304 stainless steel and excellent in corrosion-resistance. Liquid paraffin is used for the lubricating oil, which widens the application of the pump to decorative waterfalls, fishponds, aquaculture, etc.







50PSFA2.75 (Automatic)

65PSF23.7



50PSFW2.75 (Auto-alternation)



(Guide Rail Fitting)

65PSFW23.7 (Auto-alternation)

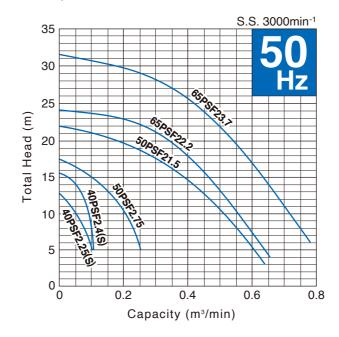
Discharge Bore		Model			Phase	Starting Method	Solids Passage	Dry Weight kg		Cable Length
mm	Standard	Automatic	Auto-alternation	kW			mm	Standard	Auto & Auto-alternation	m
40	40PSF2.25S	40PSFA2.25S	40PSFW2.25S	0.25	Single	Capacitor Run	8	7.3	7.9	5
40	40PSF2.25	40PSFA2.25	40PSFW2.25	0.25	Three	D.O.L.	8	6.2	6.9	6
40	40PSF2.4S	40PSFA2.4S	40PSFW2.4S	0.4	Single	Capacitor Run	8	7.3	7.9	5
40	40PSF2.4	40PSFA2.4	40PSFW2.4	0.4	Three	D.O.L.	8	7.1	7.8	6
50	50PSF2.75	50PSFA2.75	50PSFW2.75	0.75	Three	D.O.L.	8	8.4	9.1	6
50	50PSF21.5	50PSFA21.5	50PSFW21.5	1.5	Three	D.O.L.	13	16	16.9	6
65	65PSF22.2	65PSFA22.2	65PSFW22.2	2.2	Three	D.O.L.	13	22	23	6
65	65PSF23.7	65PSFA23.7	65PSFW23.7	3.7	Three	D.O.L.	13	27	28	6

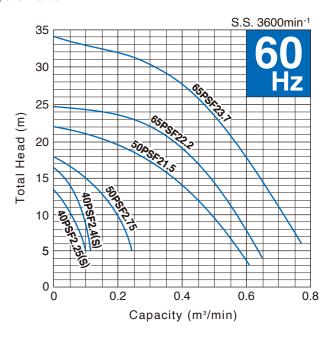
65PSFA23.7

(Automatic)

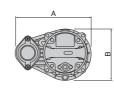
## **Performance Curves**

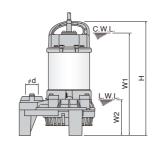
Standard, Automatic and Auto-alternation models have the identical performance.





## **Dimensions**





C.W.L.: Continuous Running Water Level L.W.L.: Lowest Running Water Level

Model	d	А	В	Н	W1	W2
40PSF2.25S	40	236	162	360	325	110
40PSF2.25	40	236	162	349	310	110
40PSF2.4S	40	236	162	360	325	110
40PSF2.4	40	236	162	360	325	110
50PSF2.75	50	236	162	374	335	110
50PSF21.5	50	295	196	435	390	110
65PSF22.2	65	311	212	559	500	130
65PSF23.7	65	311	212	594	535	130

# **Applications**

- Draining treated water at small-scale wastewater treatment facility
- •Pumping rainwater and springwater from basement
- Supplying treated water for defoaming at small-scale wastewater treatment facility
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)

# **Guide Rail Fitting**

#### **TOK Application Table**

Model	Applicable Motor Output					
TOK4-P	0.25 to 0.75 kW					
TOK2-65	1.5 kW					
TOK2-65T	2.2 to 3.7 kW					

#### Accessories

- Duckfoot Bend
- Guide Hook
- Guide Support with Bolts & Nuts
- Lifting Chain with Shackles (4m for TOK4-P, 5m for TOK2-65 / 65T)

<sup>·</sup> Weights excluding cable

# PLS -Submersible Wastewater Pumps (Horizontal)-

The PLS-series is a submersible portable horizontal semi-vortex pump designed for handling wastewater and liquid carrying small solid matters. It is made of resin and 304 stainless steel and is excellent in corrosion-resistance. Because of the horizontal design, the continuous running water level is lower than conventional vertical types, and it can be used in a shallow or narrow sump. Liquid paraffin is used for the lubricating oil, which widens the application of the pump to decorative waterfalls, fishponds, aquaculture, etc.

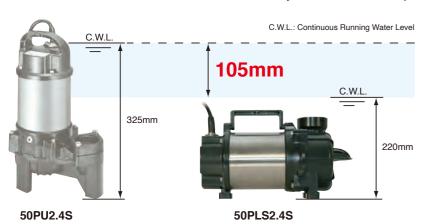


Discharge Bore	Model	Motor Output	Phase	Starting Method	Solids Passage	Dry Weight	Cable Length
mm		kW			mm	kg	m
50	50PLS2.15S	0.15	Single	Capacitor Run	38 (10)	5.2	5
50	50PLS2.4S	0.4	Single	Capacitor Run	24 (10)	6.7	5
50	50PLS2.75S	0.75	Single	Capacitor Run	24 (10)	8.6	5

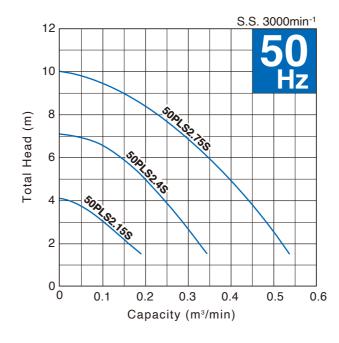
<sup>•</sup> Figure in ( ) shows the solids passage of the pump with a strainer.

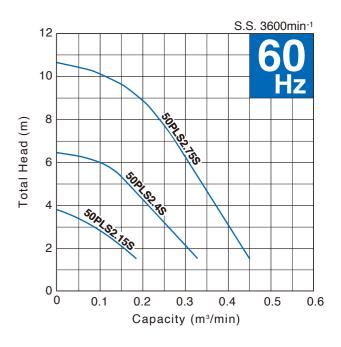
# **Comparison of Continuous Running Water Level**

The PLS-series is suitable for installation in relatively shallow tanks and ponds due to its low continuous running water level.

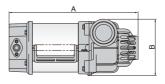


# **Performance Curves**

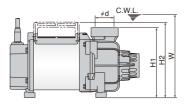




#### **Dimensions**



Model	d	А	В	H1	H2	W
50PLS2.15S	50	329	142	180		220
50PLS2.4S	50	342	150	185	200	220
50PLS2.75S	50	362	150	185	201	310



C.W.L.: Continuous Running Water Level

# **Applications**

- Pumping rainwater and springwater at a place where solid matters are likely to run into the water
- •Transferring wastewater between the tanks at small-scale treatment facility
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)



<sup>·</sup> Weights excluding cable

# TM -Submersible Seawater Pumps-

The TM-series is a submersible titanium portable pump designed for handling seawater. It is made of titanium and resin. Since titanium has a superb corrosion resistance against seawater, it is suitable for various applications where seawater is used. Liquid paraffin is used for the lubricating oil, which makes it ideal for saltwater aquaculture.





50TMA2.4S

(Automatic)





50TM21.5

50TMA21.5 (Automatic)

Discharge Bore	Мо	del	Motor Output	Phase	Starting Method	Solids Passage	Dry We	Cable Length	
mm	Standard	Standard Automatic				mm	Standard	Automatic	m
40	40TM2.25S	40TMA2.25S	0.25	Single	Capacitor Run	10	6.7	7.2	5
40	40TM2.25	40TMA2.25	0.25	Three	D.O.L.	10	5.7	6.2	6
50	50TM2.4S	50TMA2.4S	0.4	Single	Capacitor Run	10	6.7	7.2	5
50	50TM2.4	50TMA2.4	0.4	Three	D.O.L.	10	6.6	7.1	6
50	50TM2.75S	50TMA2.75S	0.75	Single	Capacitor Run	10	8.6	9.1	5
50	50TM2.75	50TMA2.75	0.75	Three	D.O.L.	10	7.8	8.4	6
50	50TM21.5	50TM21.5 50TMA21.5		Three	D.O.L.	20	14.9	15.6	6
80	80TM22.2	M22.2 80TMA22.2		Three	D.O.L.	20	21	22	6
80	80TM23.7	80TMA23.7	3.7	Three	D.O.L.	20	26	27	6

Weights excluding cable

# **Corrosion Tests (in Seawater / 6 months)**

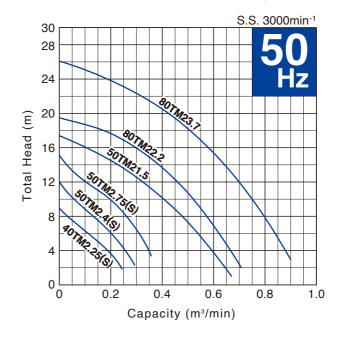


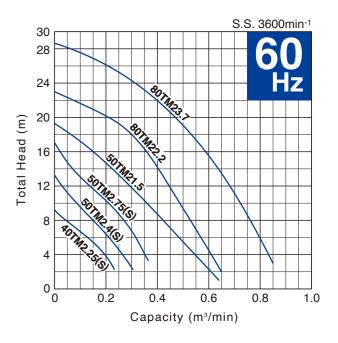


The TM-series submersible titanium pumps for seawater use titanium for all metal parts in contact with the liquid. Titanium has a much stronger oxide film on its surface than stainless steel and is therefore highly corrosion resistant, even under conditions of high chloride ion concentration, such as seawater.

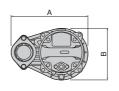
# **Performance Curves**

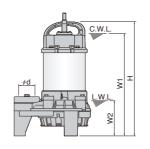
Standard and Automatic models have the identical performance.





## **Dimensions**





C.W.L.: Continuous Running Water Level L.W.L.: Lowest Running Water Level

_							Offit. IIII	
	Model	d	Α	В	Н	W1	W2	
	40TM2.25S	40	236	162	360	325	110	
	40TM2.25	40	236	162	349	310	110	
	50TM2.4S	50	236	162	360	325	110	
	50TM2.4	50	236	162	360	325	110	
	50TM2.75S	50	236	162	380	345	110	
	50TM2.75	50	236	162	374	335	110	
	50TM21.5	50	295	196	435	390	110	
	80TM22.2	80	311	212	559	500	130	
	80TM23.7	80	311	212	594	535	130	

# **Applications**

- Pumping seawater from bilge and pit of vessel
- · Supplying seawater to aquarium
- · Circulating seawater in breeding pond



# OM -Submersible Wastewater Pumps (Economic) -

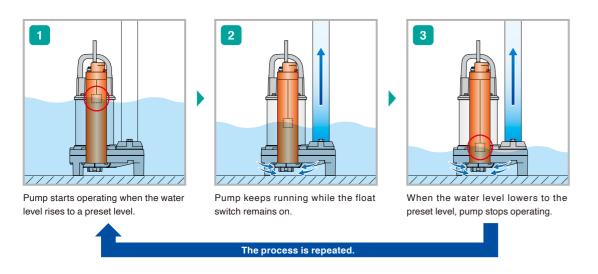
The OM-series is a submersible portable semi-vortex pump designed for handling household wastewater and liquid carrying small solid matters. The semi-vortex pump design with moderate solids passage provides efficient performance for versatile applications. Liquid paraffin is used for the lubricating oil, which widens the application of the pump to decorative waterfalls, fishponds, aquaculture, etc.



Discharge Bore	Мо	Model			Starting Method	Solids Passage	Dry We	Cable Length	
mm	Standard	Automatic	kW				Standard	Automatic	m
32	OM5	OMA5	0.15	Single	Capacitor Run	10	5.1	5.3	5

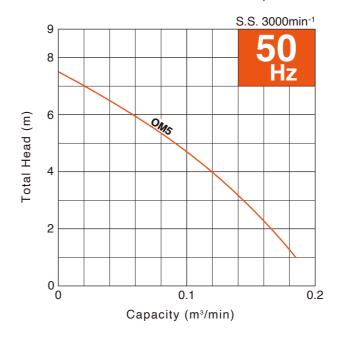
<sup>·</sup> Weights excluding cable

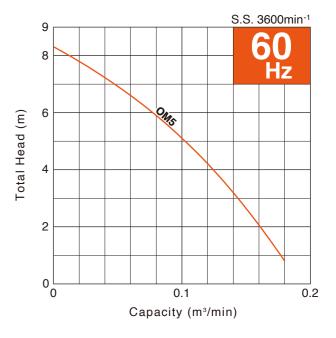
# **Automatic Operation (OMA)**



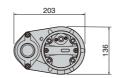
## **Performance Curves**

Standard and Automatic models have the identical performance.



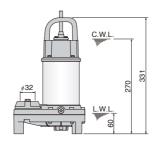


## **Dimensions** Unit: mm



**Applications** 

- · Pumping rainwater and springwater from basement
- Circulating water in waterscape garden (e.g. waterfall, fountain, koi pond, etc.)



C.W.L.: Continuous Running Water Level L.W.L.: Lowest Running Water Level



# **Specifications**

						P	U						PU		PN											
			40PU2.15S (40PUA2.15S)	40PU2.15 (40PUA2.15)	40PU2.25S (40PUA2.25S) (40PUW2.25S)	40PU2.25 (40PUA2.25) (40PUW2.25)	50PU2.4S (50PUA2.4S) 50PUW2.4S)	50PU2.4 ( 50PUA2.4 ) 50PUW2.4 )	50PU2.75S (50PUA2.75S)	50PU2.75 ( 50PUA2.75 ) 50PUW2.75 )		21.5\/8			40PN2.25S (40PNA2.25S) (40PNW2.25S)			50PN2.4 (50PNA2.4) (50PNW2.4)	50PN2.75S (50PNA2.75S)	50PN2.75 (50PNA2.75) (50PNW2.75)	50PN21.5 (50PNA21.5) (50PNW21.5)	80PN22.2 (80PNA22.2 (80PNW22.2	80PN23.7 (80PNA23.7) 80PNW23.7			
	Discharge Bore	mm	40 (50) 40				50						80		4	0		ı	50	I		8	80			
	Discharge Conne	ction				Threaded	Oval Flange					Threaded Oval Flange														
	Solids Passage	mm				3	35						46				1	0				20				
•	lasa allas		Vortex											•		Voi	rtex									
PUMP	Impeller		Glass-fiber Reinforced Resin (PPO-GF)								Glass-fiber Reinforced Re (PPO-GF)	Der Resin (F)	lass-fiber Rei (PA+AE	nforced Resin 3S-GF)			Glass-fik	per Reinforc (PPO-GF)	ed Resin			Glass-fiber R	Reinforced Resir ABS-GF)			
		Upper	Glass-fiber Rei	inforced Resin )-GF)			Glass-fiber Re (ABS		า			ss-fiber	r Reinforce			Gla	ass-fiber Re (ABS	inforced Re S-GF)	sin			per Reinford PA+ABS-G				
	Casing	Lower	Glass-fiber Reinforced Resin (ABS)								Glass		r Reinforce A+ABS-GF			Gla	ass-fiber Re (Al	inforced Re BS)	sin			per Reinford PA+ABS-G				
					Dual Insi	de Mechanic	al Seals (with	Oil Lifter)							Dua	I Inside Med	hanical Sea	als (with Oil I	Lifter)							
	Shaft Seal			Silicon Carbide								Silicon Carbide														
	Туре				Dry-ty	pe Submers						Dry-typ	e Submersi	ble Inductio	n Motor											
	Output	kW	0.	15	0.2	25	0	.4	0.	75	1.5	1.5 2.2 3.7		3.7	0.2	25	0	.4	0.	75	1.5	2.2	3.7			
	Phase		Single	Three	Single	Three	Single	Three	Single	Three		Three		Single Three Single Three Single						Three						
	Pole						2					2														
	Speed (S.S.) 50/60Hz	min <sup>-1</sup>				3000	/3600					3000/3600														
	Insulation						E					E														
OR.	Starting Method		Capacitor Run	D.O.L.	Capacitor Run	D.O.L.	Capacitor Run	D.O.L.	Capacitor Run	D.O.L.		D.O.L.		D.O.L.		D.O.L.		D.O.L.	D.L. Capacitor D.O.L.		Capacitor Run		D.O.L.			
MOTOR	Motor Protector (built-in)		MTP	СТР	MTP	СТР	MTP		СТР	1			CTP		MTP	СТР	1	C-	ГР							
	I. Indonesia	ml	13	35			24	40			500	500 680 240 500 680								380						
	Lubricant					Liquid Paraff	in (ISO VG32)					Liquid Paraffin (ISO VG32)														
	Frame					304 Stair	less Steel					304 Stainless Steel														
	Shaft		316 Stain	less Steel			304 Stain	less Steel				304 Stainless Steel														
	De la Calala	m	5	6	5	6	5	6	5	6			6		5	6	5	6	5			6				
	Power Cable					P'	VC					PVC														
Rubber	Foot					-	_				Nitr	litrile B	utadien Ru	ıbber			-	_			Nitrile	Butadien F	Rubber			
utomat	ic Control Device					Float	Switch					Float Switch														
)m : \\/ - '	Standard	kg	5.3	4.8	7.1	6.1	7.1	7	8.9	8.3	16		22	27	7.1	6.1	7.1	7	8.9	8.3	15.9	22	27			
ory Wei	ght* Auto & Auto-alterna	ation kg	6	5.5	7.8	6.8	7.8	7.7	9.5	9	16.9		23	28	7.8	6.8	7.8	7.7	9.4	9	16.8	23	28			

\* All weights excluding cable

# **Specifications**

						Р	SF					Р	LS		ТМ										
			40PSF2.25S (40PSFA2.25S) (40PSFW2.25S)	40PSF2.25 (40PSFA2.25) 40PSFW2.25)	40PSF2.4S (40PSFA2.4S) 40PSFW2.4S)		50PSF2.75 (50PSFA2.75) (50PSFW2.75)	50PSF21.5 (50PSFA21.5) (50PSFW21.5)	65PSF22.2 (65PSFA22.2) (65PSFW22.2)		50PLS2.	2.15S 50PL	.S2.4S	50PLS2.75S	40TM2.25S (40TMA2.25S)	40TM2.25 (40TMA2.25)	50TM2.4S (50TMA2.4S)	50TM2.4 (50TMA2.4)	50TM2.75S (50TMA2.75S)		50TM21.5 (50TMA21.5)	80TM22.2 (80TMA22.2)	80TM23.7 (80TMA23.7)		
	Discharge Bore	mm			40		Ę	50			į	50	ı	2	10			50			8	0	32		
	Discharge Conne	ection				Threaded	Oval Flange					Threade	ed Flan	nge				Threa	aded Oval	Flange				Threaded Flang	
	Solids Passage	mm	nm 8 13							38 (10	0)*1	24 (	10)*1			1	0				20		10		
						Clo	osed								ı			Vortex							
PUMP	Impeller		Glass-fiber Reinforced Resin (PPO-GF) Glass-fiber Reinforced Resin (PA+ABS-GF)											Gla		einforced Re D-GF)	esin				Glass-fiber Rei (PA+AE	nforced Resin 3S-GF)	Glass-fiber Reinforced Resi (PPO-GF)		
		Upper	Olean (the Da's (const. Das's						fiber Reinforce (PA+ABS-GF	ed Resin	Olassa	. Charle		I D '.	Glass-fiber Reinforced Resin							er Reinforc PA+ABS-GF	ed Resin	Glass-fiber Reinforced Resi (PPO-GF)	
	Casing	Lower	Class fiber Painforced Posis					Glass-	fiber Reinforce	ed Resin	Glass		eintord S-GF)	ced Resin	Glass-fiber Reinforced Resin (ABS)							Glass-fiber Reinforced Resin (PA+ABS-GF)			
					,	side Mechanic	cal Seals (with			,						Dual	Inside Mech		als (with Oi	l Lifter)			<u>,                                      </u>	Glass-fiber Reinforced Resin (ABS)	
	Shaft Seal					Silicon	Carbide					Silicon Carbide													
	Туре					type Submers	sible Induction	Motor				Dry-type Submersible Induction Motor													
	Output	kW	0.	.25		0.4	0.75	1.5	2.2	3.7	0.15	5 0	).4	0.75	0.	.25	0.	.4	0	.75	1.5	2.2	3.7	0.15	
	Phase		Single	Three	Single			Three					Sin	l ngle	Three Single Th		Three	Single		Three			Single		
	Pole						2					2													
	Speed (S.S.) 50/60Hz	min-1				3000	0/3600					3000/3600													
	Insulation						E					E													
OR	Starting Method		Capacitor Run D.O.L. Capacitor Run					D.O.L.				Capacitor Run				D.O.L.	Capacitor Run	D.O.L.	.L. Capacitor D.O.L.					Capacitor	
MOTOR	Motor Protector (built-in)		MTP	CTP	MTP			СТР			MTP CTP			СТР	MTP	СТР	MTP					 CTP			
_	(Sairt III)	ml			240			500 680			125	5		<u> </u>		240							500 680		
	Lubricant					Liquid Paraf	fin (ISO VG32)	)									Liquid F	Paraffin (ISC	O VG32)						
	Frame					304 Stair	nless Steel				;	304 Stainless Steel				Titanium								304 Stainless Steel	
	Shaft					304 Stair	nless Steel				316 Stainless S	S Steel 304	1 Stain	iless Steel					Titanium					316 Stainless Steel	
		m									5 6 5 6 5 6								5						
	Power Cable PVC													PVC											
ubber	Foot							Nit							e Butadien Rubber		_								
utomai	tic Control Device					Float	Switch						_						Float Switc	:h	<u> </u>			Cylindrical Float Switch	
	Standard	kg	7.3	6.2	7.3	7.1	8.4	16	22	27	5.2	2 6	6.7	8.6	6.7	5.7	6.7	6.6	8.6	7.8	14.9	21	26	5.1	
ry Wei	ght*2				-	-		-	-															+	

<sup>\*1</sup> Figure in ( ) shows the solids passage of the pump with a strainer \*2 All weights excluding cable

21 | TSURUMI PUMP TSURUMI PUMP | 22



We reserve the right to change the specifications and designs without prior notice. The OO series and model OO are indicated with our series/model codes in this catalog.

TSURUMI MANUFACTURING CO., LTD.

Your Dealer