

811 ANSI Series

PRODUCT BROCHURE







Griswold™ Centrifugal Pumps

Griswold™ is a premier manufacturer of centrifugal pumps and baseplate systems. With engineering expertise, lean manufacturing, testing capabilities, and exceptional customer support, Griswold meets its customers' most demanding application requirements, all while minimizing project costs.

Are All ANSI Pumps the Same?

In 1974, the American National Standards Institute (ANSI) established manufacturing criteria for centrifugal pumps to ensure that the demanding needs of the chemical-processing industry are met. Mandatory design features- such as self-ventilation, foot mounting, centerline discharge and back pullout- became the industry's assurance that complying pumps met production and safety needs.

Even though ANSI compliance would seem to level the playing field for pump specification, your choices are actually far more complex. The fact is that many brands just meet the minimum requirements of this standard, and a pump is far more than just its specifications. While other brands may offer similar features and performance, you may experience inflated cost, delayed delivery and deflated service. In a market where all ANSI pumps seem the same, dare to compare.













PROVEN TRACK **RECORD OF PERFORMANCE**

The Griswold 811 ANSI Series offers the best pumps you'll find on the market. Engineered for exceptional performance and maximum flexibility, the 811 ANSI Series go the distance in the harshest and most difficult fluid-processing applications. The Griswold 811 ANSI Series centrifugal pump was among the first pump designs to comply with the new ANSI standards in the 1970s. More than 50 years of proven performance has enabled Griswold to focus on enhancing its ANSI pump features and support offerings to surpass the industry standard and exceed customer expectations.

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REDUCED INITIAL & TOTAL COST **OF OWNERSHIP**

You may have heard that the initial cost of your pump and parts plays a minor role in your total cost of ownership. NOT TRUE! With the Griswold 811 ANSI Series, you get identical quality and longevity as the best-known brands—at a lower initial price. Factor in low cost on parts and the long-term savings are even greater! This translates into the industry's LOWEST total cost of ownership.

EXTENDED EQUIPMENT LIFE

In addition to exceeding ANSI construction requirements, the 811 ANSI Series include several features that are critical to long-term operational reliability. To start, the open impeller and seal chambers are designed to facilitate corrosive and erosive substance transport, heat regulation and routine maintenance. The 811 ANSI Series range of enhanced power frames and rigid baseplates combine the latest technology with the highest quality construction to minimize the effects of work forces and shaft deflection, optimize cooling and further simplify the installation and maintenance process. All told, you can expect the 811 ANSI Series to continue performing long after other ANSI centrifugal pumps wear out or break down.

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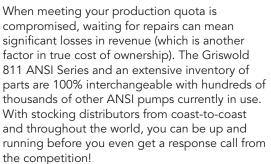
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brands

GENUINE PARTS & PART-FOR-PART INTERCHANGEABILITY



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Engineered for Flexibility & Durability



811 ANSI Series

The 811 ANSI Series is available in a wide range of sizes, capacities and materials to fit virtually any process-fluid application. With more than 30 selections and multiple design options, we've got your application covered - for abrasives, corrosive substances and a wide range of capacities.

Applications

- Oil & Gas
- Chemical
- Petrochemical
- Water Treatment
- Pulp & Paper
- **Breweries**
- · Grain Processing
- Food Processing

- · Poultry Processing
- Automotive
- Pharmaceutical
- Steel
- Semiconductor
- Power Generation
- Textile



Features & Benefits:

- ASME (ANSI) B73.1-compliant
- Magnetic drain plug
- Extra-large capacity epoxy-coated oil sump
- Registered alignment between frame and adapter
- Standard and low-flow models available
- · Heavy-duty power frames

- Fully open impellers with rear-adjustment capability
- · Wide variety of mechanical seal options
- Dynamically balanced impellers
- · Factory certified, high quality genuine parts
- Part-for-part interchangeable with other centrifugal pumps

Technical Data:

- Ductile iron, CF8M (316) stainless steel, CD4MCuN and Alloy 20 materials available
- Max. temperature: 500°F (260°C)
- Three stuffing-box options available
- Multiple port sizes available
- Multiple seal-flush plans available
- Steel and composite baseplates
- Certified testing per Hydraulic Institute and material certifications per ASTM

Performance Data:

- Max. flow: 7,000 gpm (1,590 m3/hr)
- Max. head: 900 ft (275 m)

CERTIFICATIONS & ASSOCIATIONS:







ASME (ANSI) B73.1









1 Ductile Iron Frame Adapters

Ductile-iron construction provides strength and safety. Precision machined to accurately align the liquid end to the power end. Large openings simplify installation and maintenance. Includes jacking bolts to facilitate disassembly.

Labyrinth Seals Standard

INPRO® oil seals keep outside contaminants from lubrication media, significantly extending bearing life. Standard in bronze. Carbon-filled PTFE and magnetic face seals optional.

- Mounting Frame Flange
 Machined to accommodate C-face motor adapters.
- 4 Extra-Large Capacity Powder-Coated Oil Sump Maximized oil capacity delivers improved heat transfer and oil temperature, greatly extending bearing life. Designed to accommodate optional fin coolers for high-temperature applications. Impenetrable fusion-bonded epoxy coating on interior surface extends quality, cleanliness and longevity of the lubricating oil.
- 5 External Clearance Adjustment
 Designed for maintaining original flow, pressure and
 efficiency, minimizing energy consumption and repairs, and
 extending mean time between repairs (MTBR).

6 Heavy-Duty Shaft and Bearings Engineered to minimize

vibration and shaft deflection, less than 0.002 inch per ASME (ANSI) B73.1, optimizing pump life. Sleeved and solid shaft available in a variety of materials. Bearings sized for 10-year life expectancy under tough operating conditions.



Oversized Sight Glass

One-inch bullseye reflective sight glass facilitates monitoring oil level and condition, critical to bearing life. Bottle oiler optional.

8 Magnetic Drain Plug
Collects damaging metallic contaminants away from the bearings.

9 Extra-Heavy Casings

All Class 150 pumps are produced with the same heavy-duty wall thicknesses as Class 300 pumps for extended reliability and casing life under severe corrosive/erosive conditions:

- Top centerline, self-venting discharge for air handling
- Back pullout to simplify maintenance
- Rigid casing feet prevent pipe-load misalignment and promote seal/casing life
- Discharge connection for pressure gauge or seal bypass-flush connection standard on ductile iron and stainless steel casings
- Class 150 FF standard for positive sealing; optional Class 150 RF/300 FF/RF available
- Casing drain standard in ductile iron and stainless steel for simplified maintenance

10 Fully Open Impeller
With double the wear area of
enclosed models, the 811 ANSI
Series impeller offers superior
handling of solids, corrosives
and abrasives. Back pump-

handling of solids, corrosive and abrasives. Back pumpout vanes reduce hydraulic loads and seal chamber pressure.



Wide range of sealing options coupled with seal chambers and stuffing boxes selected for service condition to improve lubrication and heat dissipation of seal faces, maximizing pump uptime.

Contained Casing Gasket

Provides positive sealing at casing joint to prevent "blow out" of liquids and to facilitate disassembly.



811 ANSI Series Options

Seal Chambers & Sealing Flexibility:

Our quality seal chambers are engineered to provide optimum seal environment for heat dissipation, solids, entrapped air and vapor. Oversized seal chambers increase radial clearance between the mechanical seal and seal chamber, as well as provide better circulation of liquid to and from the seal faces, preventing failure of the shaft seal. A variety of flush plans are available for additional lubrication and cooling of the seal faces.

	Standard Bore	Large Bore	Tapered Bore
Services	Services utilizing packing or mechanical seals. For mild fluid at ambient temperatures.	Most services including those with solids greater than 10%. Increased radial clearance between seal and chamber for improved liquid circulation, lubrication and cooling.	Services up to 10% solids or those containing entrained air or vapors. For lower seal face temperatures, self venting and draining. Circulates solids and vapors away from seal faces.
	Sealing	Flexibility	
Packing	Most Services	Not Available	Not Available
Single Seal/No Flush	Not Recommended	Not Recommended	Services with Solids up to 10%
Single Seal/With Flush	Mild, Clear Fluids	Most Services Including Solids above 10%	All Services with Solids up to 10%
Conventional Double Seal with Seal Plan	Zero Leakage Applications	Zero Leakage Applications	Not Available
Cartridge Double Seal with Seal Plan	Zero Leakage Applications	Zero Leakage Applications	Zero Leakage Applications

Seals To Fit Any Application:

CARTRIDGE SEALS, COMPONENT SEALS & CONVENTIONAL PACKING

With Griswold's broad selection of seals, you can accommodate most any fluid and temperature for demanding chemical, petroleum, pharmaceutical and general industry applications. Our engineers can recommend the best seal to maximize your application and system life-including cartridge or component, single or double, inside or outside, balance or unbalanced seals or conventional packing.



Single Cartridge Seal



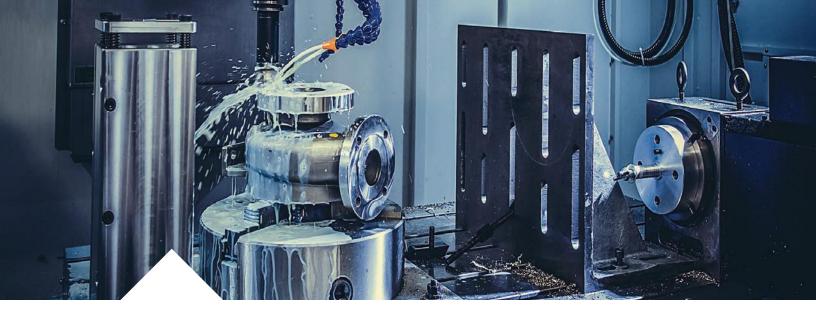
Double Cartridge Seal



Double Gas Barrier Seal







Extensive Options

Griswold offers a broad range of options and upgrades to tailor the 811 ANSI Series handling and performance to meet virtually any fluid-processing application. The Griswold engineering staff can assist you in configuring pump size, material and components to best suit your specific plant and processing requirements.



ASME (ANSI) B73.1 seal-flush and cooling plans are offered to control emission levels, improve lubrication and cooling of the seal faces, and reduce downtime. Ask for assistance in selecting the best plan.

Lubrication Options

811 ANSI Series power ends accommodate all lubrication systems, including flood oil, oil mist and grease lubrication. The power ends are pre-drilled for all lubrication methods and can be easily converted in the field without modification.



Special Surface Preparation

Griswold offers a variety of optional surfacepreparation processes for extended corrosion protection and contaminant-free pumping:

- · Electro-Polishing
- Passivation
- · Hard-Metal Coatings
- Fusion-Bonded, Epoxy-Coated Power End
- Special Paint Systems



Baseplate Mounting Systems Griswold offers a complete range of pre-engineered rigid **Fabricated** Steel Base baseplates designed to reduce stress and vibration as well (enhanced fabricated as extend MTBR, thus ensuring long-term durability. A wide steel base also selection of metallic and non-metallic baseplates provide available) flexibility in selecting the best base to fit your operating needs and budget. Bases include a fully enclosed steel coupling guard as standard with optional non-sparking coupling guard available. Composite Base



Heavy Duty C-Face

OPTIONAL FEATURE

The C-face motor adapter bolts directly to the precision machined fit on the power frame. The register fits on both ends of the adapter lock in a standard C-face motor, guaranteeing both parallel and angular alignments. This quick, yet precision installation minimizes time spent aligning shaft couplings, and eliminates seal and bearing replacements caused by misalignment. Best of all, the C-face adapters are directly interchangeable with most ANSI pumps.



Watchdog Oiler

OPTIONAL FEATURE

Watchdog oilers are designed to ensure the Griswold 811 ANSI Series power frame maintains a constant oil level in the event of a slight oil leak. The Watchdog oiler replaces the standard 1" sight glass on the power frame and have a viewport to easily verify adequate oil is present.



Drip Tray

OPTIONAL FEATURE

Griswold offers 316SS drip trays designed for all pump models. The drip trays are designed to be installed directly under the pump and have a 1/2" NPT drain port.





High & Low Temperature Capability

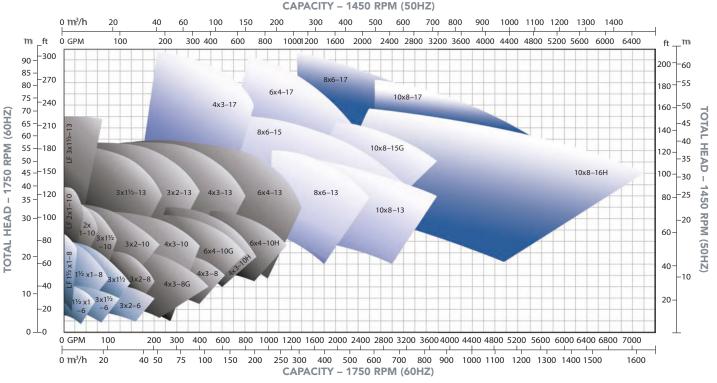
- Heat Jacket: Clamps onto the casing to manage heat transfer. Easy to install or remove for servicing.
- Jacketed Seal Chamber: Maintains temperature control for heating or cooling of sealing environment.
- Bearing Frame Finned Cooler:
 Directly cools oil to lower bearing temperature.

 Recommended for temperatures higher than 350°F (175°C).

811 ANSI Series Performance & Specifications







Key:

3500 2850 RPM Performance Coverage

3x11/4-13

3x2V8

3x11/2-10

3x2-13

4x3-8G

4x3-10

CAPACITY - 3500 RPM (60HZ)

3x2-10

0 m³/h

0 GPM

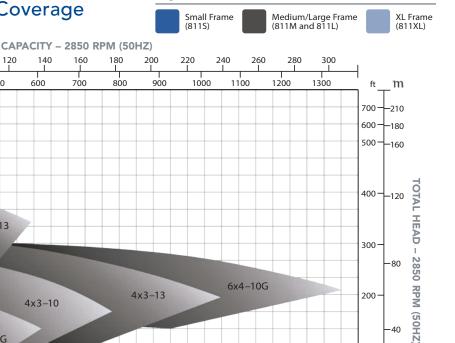
3x11/2-13

m ft 300 -T 1000

TOTAL HEAD - 3500 RPM (60HZ)

-800

0 m³/h 20



Materials/Casting Specs

DASH	MATERIAL	CASTING SPECIFICATION
N6	Ductile Iron	ASTM A395 Grade 65-45-15
91	316SS	ASTM A351 Grade CF8M
20	Alloy 20	ASTM A351 Grade CN7M
X4	Duplex	ASTM A995 Grade 1B (CD4MCuN)

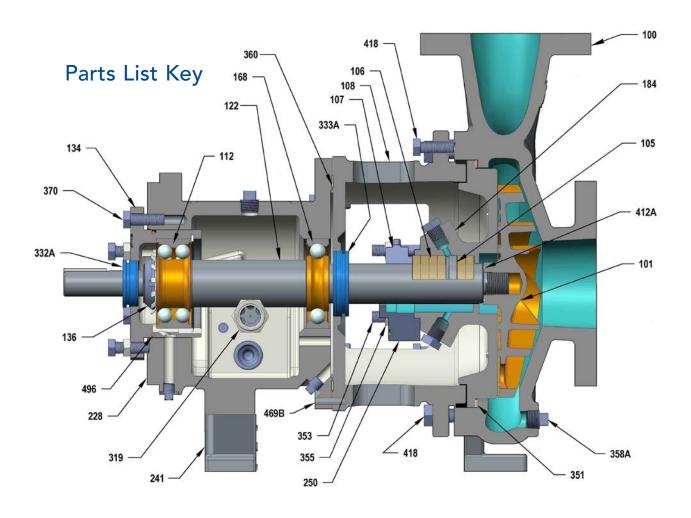
B.H.P. Limits

		МО	DEL		
R.P.M.	8115	811M	811L	811XL	811XL17
3560	40.0	122.0	200.0		
2900	32.6	99.4	162.9		
1780	20.0	61.0	100.0	250.0	350.0
1450	16.3	49.7	81.5	203.7	285.1
1180	13.3	40.4	66.3	165.7	232.0
880	9.9	30.2	49.4	123.6	173.0

Construction Details

Grisv	vold 811 Model	Model 811S	Model 811M	Model 811L	Model 811XL	Model 811XL17
Corro	sion Allowance @ Max.			0.125		
Max. A	Allowable Working Pressure (MAWP)		See	Pressure/Temp. charts ab	oove	
Hydro	static Test Pressure		1	50% MAWP at 100°F (38°C	C)	
Max. l	iquid Temp.		350°F (177°C) wit	thout Cooling / 500°F (260	0°C) with Cooling	
	At Coupling (in.)	0.875	1.125	2.375	2.375	
Shaft Diameter	Sleeve Dia. Under Seal (in.)	1.375	1.75	2.125	2.50	2.50
Diar	Under Impeller (in.)	0.75	1.00	1.25	1.50	1.50
Shaft	Under Sleeve (in.)	1.125	1.50	1.875	2.00	2.25
	Overhang (in.)	6.125	8.375	8.375	9.97	9.97
ЭS	Radial	dial SKF 6207 SKF 6309		SKF 6311	SKF 6313	SKF 6313
Bearings	Thrust	SKF 5306 A/C3	SKF 5309 A/C3	SKF 7310 BECBM	SKF 5313 A/C3	SKF 5313 A/C3
ĕ	Bearing Span	4.125	6.75	6.875	9.25	9.25
Mech	anical Seal Size (in.)	1.375	1.375 1.75 2.		2.50	2.50
x e	I.D. (in.)	2.00	2.50	2.875	3.375	3.625
ng Bo	Depth (in.)	2.125	2.6	525	3.00	3.00
Stuffing Box Standard Bore	Distance End of Box to Nearest Obstruction	2.50	2.8	113	2.978	2.978
× 41	I.D. (in.)	2.875	3.50	3.875	4.75	4.75
ng Bo	Depth (in.)	2.125	2.1	25	3.00	3.00
Stuffing Box Large Bore	Distance End of Box to Nearest Obstruction	2.50	2.8	113	2.85	2.85
Lante	rn Ring Width (in.)	0.438	0.6	525	0.625	0.625

811 ANSI Series Parts, Materials, and Interchangeability



Parts and Material Composition

ITEM NO.	REQ'D PER PUMP	PART NAME	ALL DUCTILE IRON	ALL 316SS	ALL ALLOY 20	ALL CD4MCuN
100	1	Casing	DI	316SS	Alloy 20	CD4MCuN
101	1	Impeller	DI	316SS	Alloy 20	CD4MCuN
105	1	Lantern Ring		Glass-Fi	lled TFE	
106	1	Packing	SIL C-8201	Acid Rest.	Т	FE
107	1	Packing Gland	316	SSS	Allo	y 20
108	1	Frame Adapter		Ductil	e Iron	
112	1	Outboard (Thrust) Bearing	Dou	ıble-Row An	gular Conta	ct**
122	1	Shaft - Less Sleeve (Optional - Shown)	316	SSS	Allo	y 20
122	1	Shaft - With Sleeve (Not Shown)		SAE	1140	
126	1	Shaft Sleeve (Not Shown)	316	SSS	Allo	y 20
134	1	Bearing Housing		Cast	Iron	
136	1	Lock Nut / Lock Washer		Ste	eel	
168	1	Inboard (Radial) Bearing	9	ingle-Row [Deep Groov	e
184	1	Stuffing Box	DI	316SS	Alloy 20	CD4MCuN
228	1	Frame	Cast	ron (Ductile	for Small F	rame)
241	1	Frame Foot		Cast	Iron	

ITEM NO.	REQ'D PER PUMP	PART NAME	ALL DUCTILE IRON	ALL 316SS	ALL ALLOY 20	ALL CD4MCuN		
250	1	Mechanical Seal Gland	316	SSS	Allo	y 20		
319	1	Sight-Oil Gauge		Cad.	Plated			
332A	1	Labyrinth Oil Seal (Outboard)	Bronze	(Optional (Carbon Filled	PTFE)		
333A	1	Labyrinth Oil Seal (Inboard)	Bronze	(Optional (Carbon-Filled	d PTFE)		
351	1	Casing Gasket	Aran	nid Fiber wi	th EPDM Ru	bber		
353	4	Gland Stud		31	6SS			
355	4	Gland Nut	304SS					
358A	1	Casing Drain Plug	Steel	316SS	Alloy 20***	316SS***		
360	1	Gasket, Frame-to-Adapter		Vellu	ımoid			
360A	1	Gasket, Bearing-End Cover		Vellumoid (811XL Only)			
370	3	Bearing Housing Hex Bolt		St	eel			
412A	1	Impeller O-Ring		Glass-F	illed TFE			
418	3	Casing Jack Screw		St	eel			
469B	2	Dowel Pin		St	eel			
496	1	Bearing Housing O-Ring		Buna l	Rubber			
370 412A 418 469B	3 1 3 2	Bearing Housing Hex Bolt Impeller O-Ring Casing Jack Screw Dowel Pin		St Glass-F St St	eel illed TFE eel eel			

^{** 811}L Power End features Duplex Angular Contact. Additional materials available upon request.

^{***} Casing Drain Plug Optional

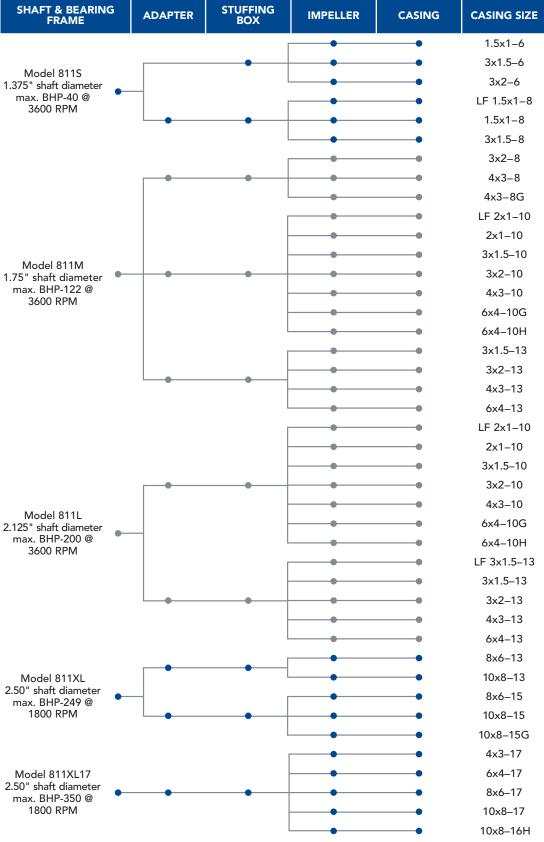
Component Interchangeability

Griswold 811 ANSI Series pumps are designed to be easy to maintain and repair. Many of the pump components can be interchanged between the models in order to maximize interchangeability within the portfolio to help simplify inventory and reduce costs.



Griswold Interchangeability Guide

Griswold 811 ANSI Series Pumps and Parts are interchangeable with *Goulds Pumps 3196 and other centrifugal pump models. For more information, visit our website to view our pump interchangeability guide.



^{*}Goulds Pumps is a registered trademark of ITT Corporation.

811 ANSI Series Dimensions

Small Pump End and Baseplate

				PUMP-END	DIMENSION	S (INCHES)				
	Pump Size	ANSI Designation	Discharge	Suction	D	х	СР	E1	E2	F
	1.5x1-6	AA	1.00	1.50	5.25	6.50	17.50	3.00	0	7.50
	3x1.5-6	AB	1.50	3.00	5.25	6.50	17.50	3.00	0	7.50
SMALL	3x2-6	AC	2.00	3.00	5.25	6.50	17.50	3.00	0	7.50
SMALL	1.5x1-8	AA	1.00	1.50	5.25	6.50	17.50	3.00	0	7.50
	LF1.5x1-8	AA	1.00	1.50	5.25	6.50	17.50	3.00	0	7.50
	3x1.5-8	AB	1.50	3.00	5.25	6.50	17.50	3.00	0	7.50

	BASEPLATE DIMENSIONS (INCHES)												
Max NEMA Frame	' HA MAY HK HI MIN HI) MAY HE HE H(1 MAY HH HI HP												
184T	139	15.00	39.00	3.50	9.00	4.50	36.50	3.75	0.75	4.50	1.25		
256T	148	18.00	48.00	3.50	10.50	6.00	45.50	4.13	0.75	4.50	1.25		
326TS	153	21.00	53.00	3.50	12.88	7.50	50.50	4.75	0.75	4.50	1.25		

Medium and Large Pump End and Baseplate

				PUMP-END	DIMENSION	S (INCHES)				
	Pump Size	ANSI Designation	Discharge	Suction	D	х	СР	E1	E2	F
	3x2-8	A60	2.00	3.00	8.25	9.50	23.50	4.875	3.625	12.50
MEDIUM	4x3-8	A70	3.00	4.00	8.25	11.00	23.50	4.875	3.625	12.50
	4x3-8G	A70	3.00	4.00	8.25	11.00	23.50	4.875	3.625	12.50
	2x1-10	A05	1.00	2.00	8.25	8.50	23.50	4.875	3.625	12.50
	LF 2x1-10	A05	1.00	2.00	8.25	8.50	23.50	4.875	3.625	12.50
	3x1.5-10	A50	1.50	3.00	8.25	8.50	23.50	4.875	3.625	12.50
MEDIUM	3x2-10	A60	2.00	3.00	8.25	9.50	23.50	4.875	3.625	12.50
OR LARGE	4x3-10	A70	3.00	4.00	8.25	11.00	23.50	4.875	3.625	12.50
EARGE	6x4-10G	A80	4.00	6.00	10.00	13.50	23.50	4.875	3.625	12.50
(LF 3x1.5-13 avail-	6x4-10H	A80	4.00	6.00	10.00	13.50	23.50	4.875	3.625	12.50
able with large frame	3x1.5-13	A20	1.50	3.00	10.00	10.50	23.50	4.875	3.625	12.50
only)	*LF 3x1.5-13	A20	1.50	3.00	10.00	10.50	23.50	4.875	3.625	12.50
	3x2-13	A30	2.00	3.00	10.00	11.50	23.50	4.875	3.625	12.50
	4x3-13	A40	3.00	4.00	10.00	12.50	23.50	4.875	3.625	12.50
	6x4-13	A80	4.00	6.00	10.00	13.50	23.50	4.875	3.625	12.50

	BASEPLATE DIMENSIONS (INCHES)												
Max NEMA Frame	Baseplate Number	HA Max	НВ	HT Min	HD Max (IF D = 8.25)	HD Max (IFD=10.00)	HE	HF	HG Max	нн	HL	HP	
184T	245	15.00	45.00	3.50	12.00	13.75	4.50	42.50	3.75	0.75	4.50	1.25	
215T	252	18.00	52.00	3.50	12.38	14.13	6.00	49.50	4.13	0.75	4.50	1.25	
286T	258	21.00	58.00	3.50	13.00	14.75	7.50	55.50	4.75	1.00	4.50	1.25	
365T	264	21.00	64.00	3.50	13.88	14.75	7.50	61.50	4.75	1.00	4.50	1.25	
405TS	268	26.00	68.00	3.50	14.88	14.88	9.50	65.50	4.75	1.00	4.50	1.25	
449TS	280	26.00	80.00	3.50	15.88	15.88	9.50	77.50	4.75	1.00	4.50	1.25	

Note: Dimensions shown are based on the ASME (ANSI) B73.1 requirements. Contact the Griswold factory and/or distributor for exact construction dimensions.

* Flange drilling is standard ANSI 150-lb, flat face. All LF pumps use 150-lb raised face flanges, except the LF 3x1.5-13, which uses 300-lb raised face flanges.

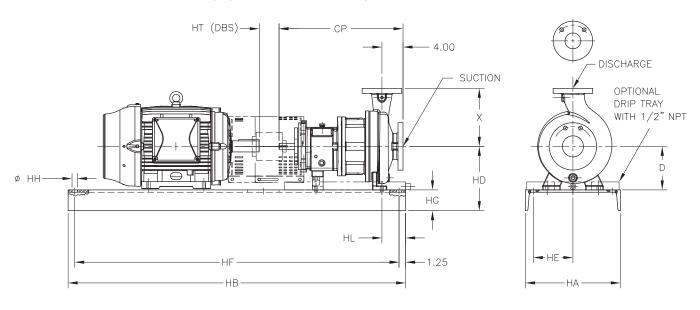
Extra Large Pump End and Baseplate

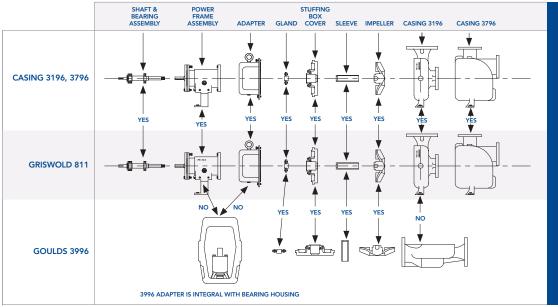
				PUMP-END	DIMENSION	S (INCHES)				
	Pump Size	ANSI Designation	Discharge	Suction	D	x	СР	E1	E2	F
	8x6-13	A90	6.00	8.00	14.50	16.00	33.875	8.00	4.50	18.75
	10x8-13	A100	8.00	10.00	14.50	18.00	33.875	8.00	4.50	18.75
	8x6-15	A110	6.00	8.00	14.50	18.00	33.875	8.00	4.50	18.75
	10x8-15	A120	8.00	10.00	14.50	19.00	33.875	8.00	4.50	18.75
X-LARGE	10x8-15G	A120	8.00	10.00	14.50	19.00	33.875	8.00	4.50	18.75
X-LARGE	4x3-17	-	3.00	4.00	14.50	16.00	33.875	8.00	4.50	18.75
	6x4-17	A105	4.00	6.00	14.50	16.00	33.875	8.00	4.50	18.75
	8x6-17	A110	6.00	8.00	14.50	18.00	33.875	8.00	4.50	18.75
	10x8-17	A120	8.00	10.00	14.50	19.00	33.875	8.00	4.50	18.75
	10x8-16H	A120	8.00	10.00	14.50	19.00	33.875	8.00	4.50	18.75

	BASEPLATE DIMENSIONS (INCHES)												
Max NEMA Frame													
286T	368	26.00	68.00	5.00	19.25	9.50	65.5	4.75	1.00	6.50	1.25		
405T	380	26.00	80.00	5.00	19.25	9.50	77.5	4.75	1.00	6.50	1.25		
449T	398	26.00	98.00	5.00	19.25	9.50	95.5	4.75	1.00	6.50	1.25		

Note: Dimensions shown are based on the ASME B73.1 requirements. Contact the Griswold factory and/or distributor for exact construction dimensions.

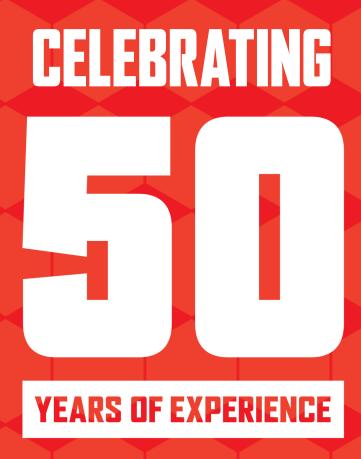
* Flange drilling is standard ANSI 150-lb, flat face. All LF pumps use 150-lb raised face flanges, except the LF 3x1.5-13, which uses 300-lb raised face flanges.





Griswold 811 ANSI Series Competitor Part-for-Part Interchangeability

Griswold 811 ANSI Series Pumps and Parts are interchangeable with Goulds Pumps 3196 and other centrifugal pump models.



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